

# Moore4Medical

## WP2

### Organ-on-Chip



Work package leader:  
Max Mastrangeli

# WP2 Pillar Coordinators



**Smart well-plate - Bjorn de Wagenaar (TUD)**

- TUD
- TU/e
- MIC-NL
- MCS
- MFCS
- PEN
- TNO
- FEMFT
- ITAV
- BESI-AT
- BESI-NL
- EVG
- AED
- IMT



**HD e-Phys - Tim Stakenborg (IMEC-BE)**

- IMEC-BE
- MIC-NL
- MCS
- FEMFT
- BESI-AT
- EVG
- (TNO)



**Organ-on-chip devices - Nikolas Gaio (BI/OND)**

- BI/OND
- MCS
- BCHIP
- TU/e
- TNO
- BESI-NL
- IISA
- UNIZAR
- INESC-MN



**Smart multi-well lid - Sigfried Graaf (CSEM)**

- MFCS
- BESI-AT
- CER
- AED
- CSEM
- INRO
- (IMT)



**Cell sorting & sensors - Fabio Campi (MSB)**

- MSB
- IISA
- TUD
- CER
- INESC-MN

# TU Delft: Who is who and where



Max Mastrangeli  
WP2 leader



Bjorn de Wagenaar  
WP2 Pillar 1 leader



Janny vd Eijnden-v Raaij  
hDMT managing director



Ronald Dekker  
M4M mastermind



P. M. (Lina) Sarro  
ECTM chair



The EEMCS building of the TU Delft campus, housing the class-100 cleanroom (Else Kooi Lab) and the research groups of the Microelectronics Department, wherein the ECTM.

# TU Delft: Our capabilities

## ■ Clean room-based microfabrication

- *Class 100*
- *Multi-material*
  - silicon- and polymer-based

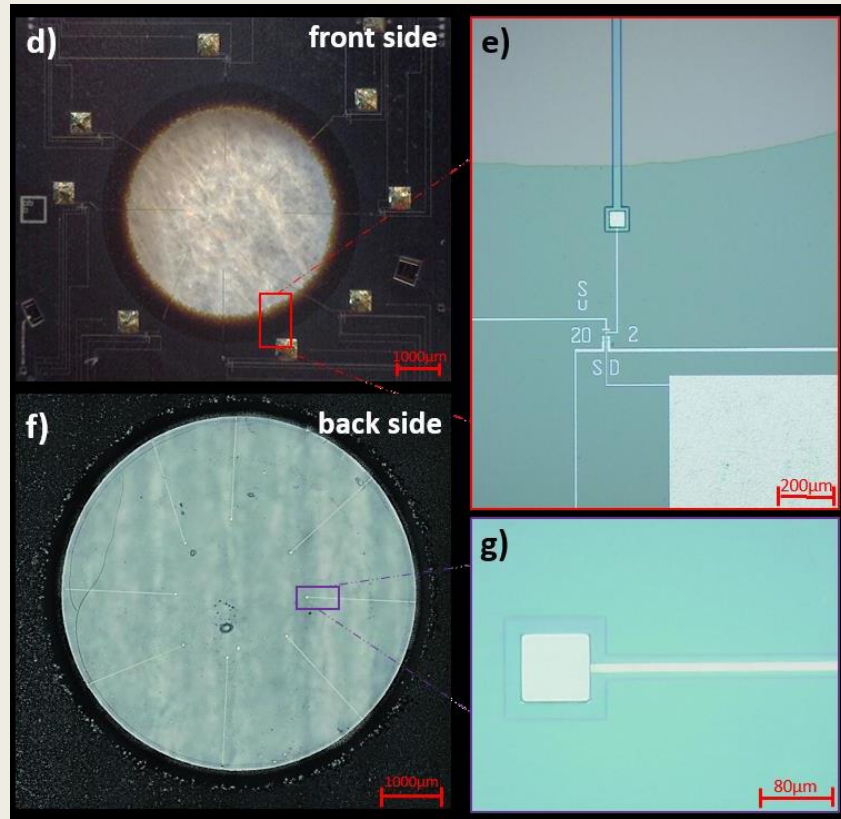
## ■ Characterisation

- *Inspection*
  - Optical
  - Electronic
  - Interferometric
- *Chip- and wafer-level multi-probe stations*
  - Parameter (and network) analysers
  - 4-point

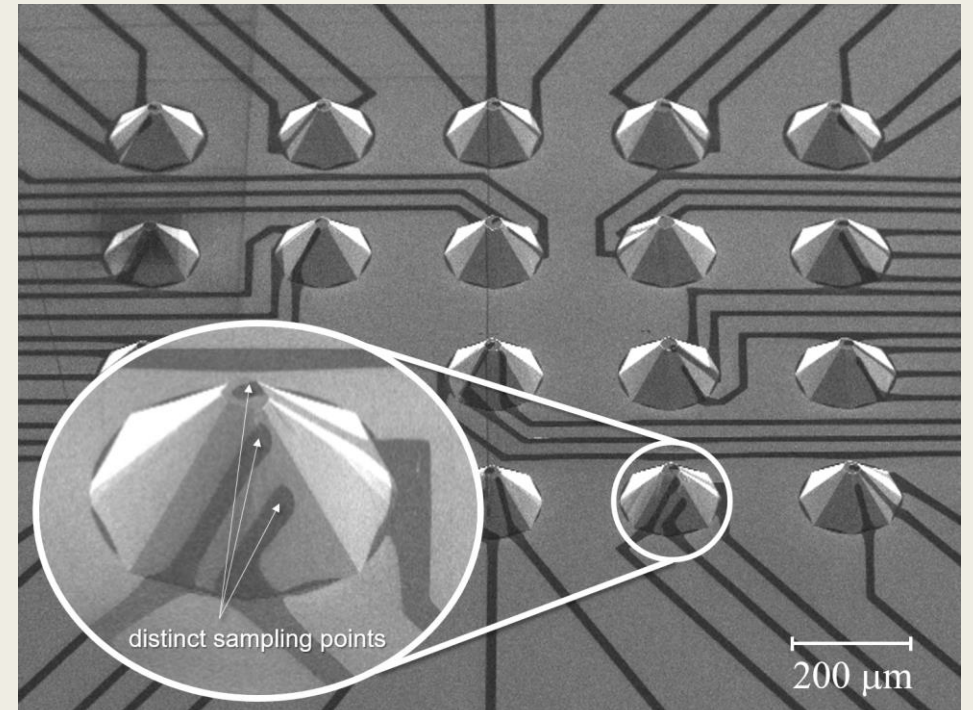


# TU Delft: our planned contribution

WP2 & T2.1 lead + Microelectrode integration (T2.6)



Over polymer membranes



Three-dimensional

# TU/e Who is who and where



Jaap den Toonder  
professor



Mohammad Jouybar  
PhD student



Dino Verhoef  
MSc student

Microfab/lab @ TU/e campus, Eindhoven

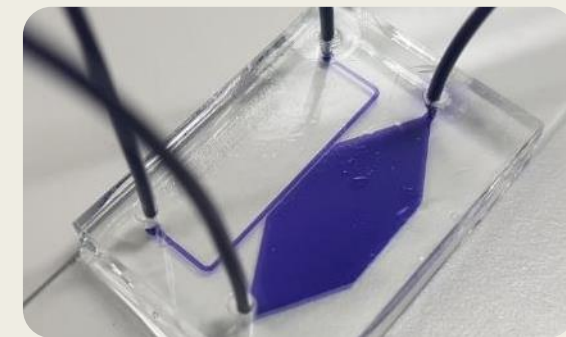
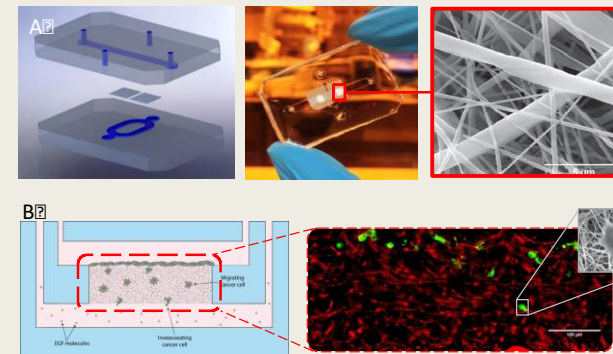
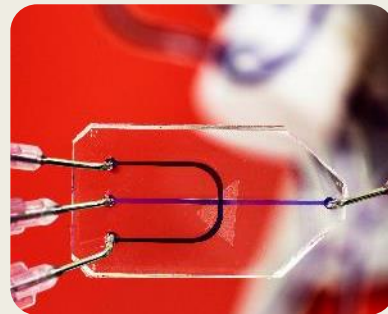
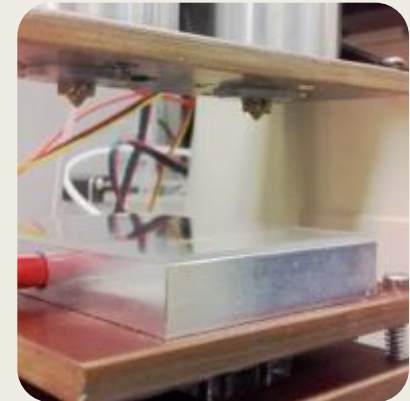
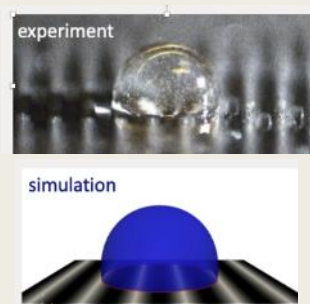
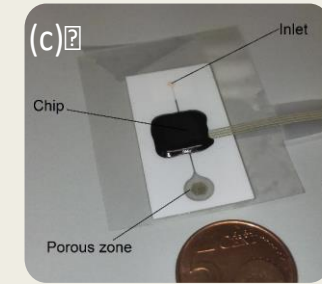
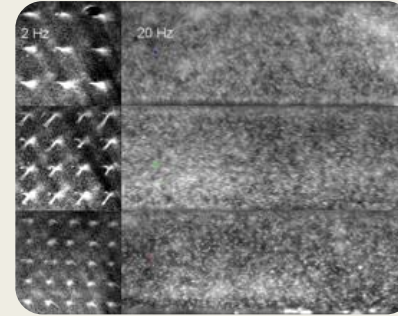


Moore4Medical 



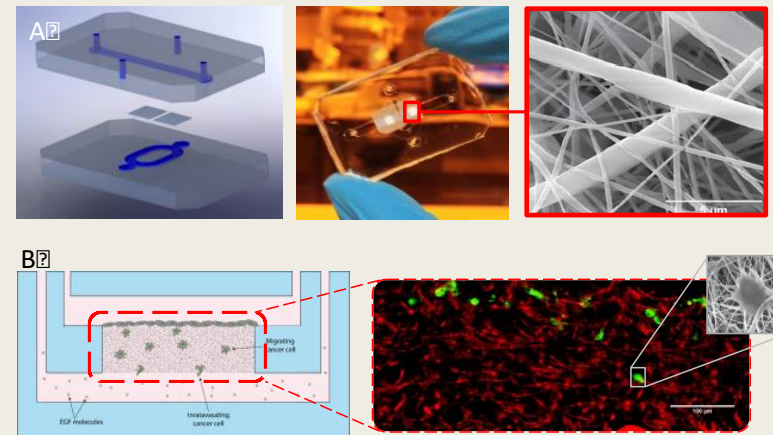
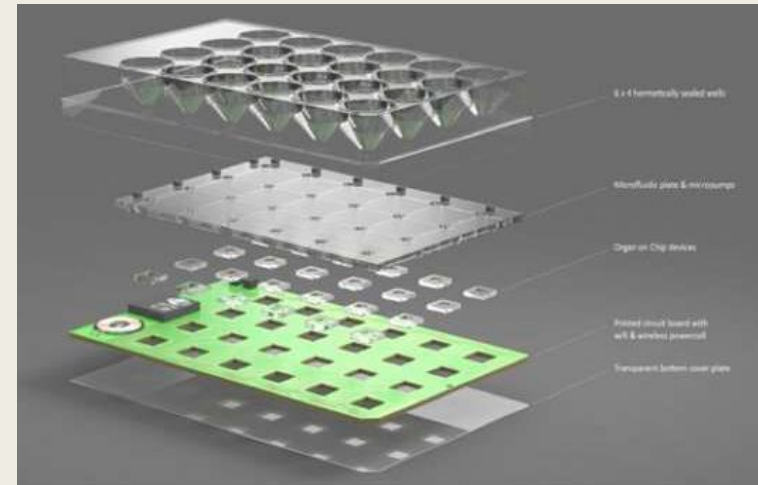
# TU/e: our capabilities

- Microfluidics: design, novel concepts, integration
  - *Experimental and supporting modelling*
- Microfabrication: Microfab/lab
  - *Broad portfolio of technologies*
  - *Low-threshold access facilities*
  - *Development of novel research equipment*
- Organ-on-a-Chip
  - *Cancer*
  - *Brain*
  - *Blood-vessel*
  - *Kidney*



# TU/e: our planned contribution

- Contribute to definition of
  - *Platform requirements*
  - *System architecture*
  - *Specifications*
- Develop innovative chip modules
  - *Cancer-on-a-Chip*
  - *Model metastasis*
  - *Understanding (R&D)*
  - *Personalized diagnostics*
  - *Drug resistance testing*





# Philips: Who is who and where



Rob van Schaijk



Joost van Beek



Paul Dijkstra



Jacco Scheer



Folkert Morsheim

Principal Architects Thin Film/MEMS/Assembly

business development mgr.

Philips innovation services thin film facility



Philips innovation services  
micro devices facility

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# PEN: Our capabilities

- High-end assembly equipment (SMT & Micro-electronic Assembly).
- Extensive knowledge and experience on interconnect technologies & materials.
- Process architecture and development experience with a wide range of medical devices such as catheter tips, US imaging components, detector modules (XRAY, CT), multi-well plates etc.
- Internal & External networks for components, materials & tooling.
- Capabilities to ramp-up from sample making to production (in-house).



PEN = Philips Electronics Netherlands BV (legal entity)  
We are: Philips MEMS & Micro Devices

# PEN: Our planned contribution

- Contribute to definition phase to include micro-electronics assembly experience (Design for Manufacturing).
- Develop and verify assembly processes.
- Demonstrator assembly.
- Provide industrially produced silicon parts for micropump fabrication.

# TNO / Holst Centre



Auke Jisk Kronemeijer  
Program Manager



Thiru Kanagasabapathi  
Program Manager



Building HTC31 at the High Tech Campus  
Eindhoven



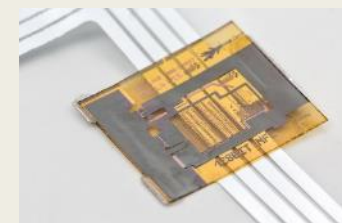
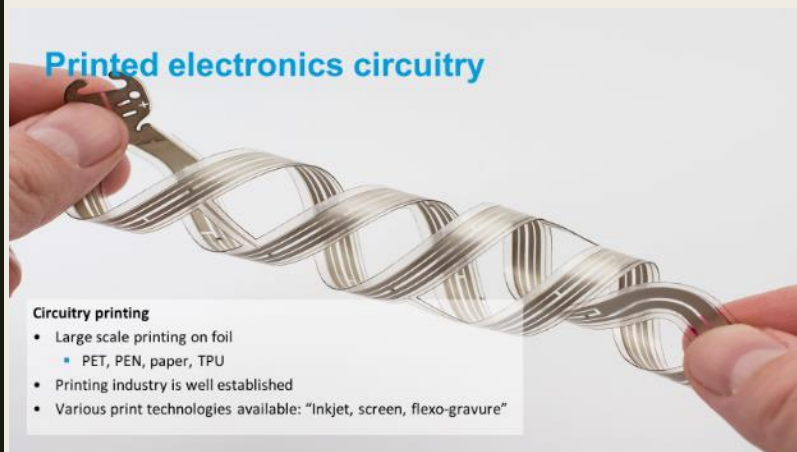
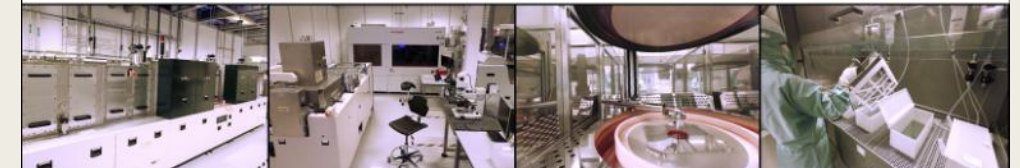
# TNO / Holst Centre - Capabilities

Research Institute on Flexible Electronics  
Two technology platforms:

- Hybrid Printed Electronics
- Thin Film Electronics



**Holst Centre Thin Film Electronics R&D Facilities**





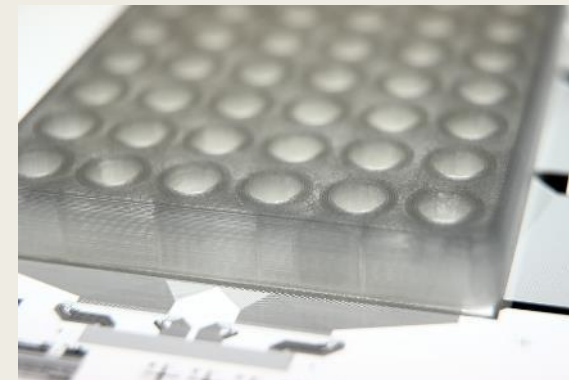
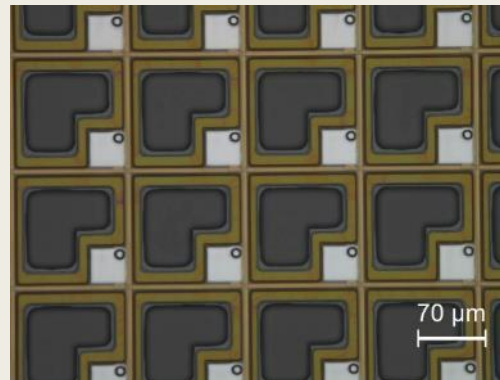
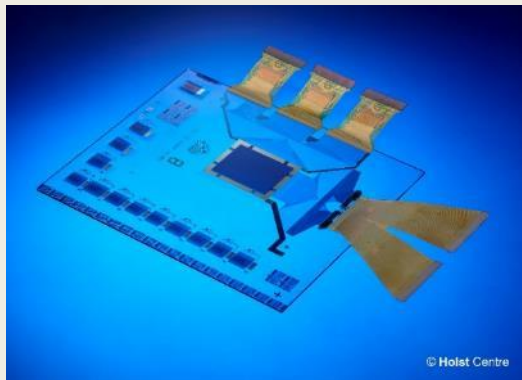
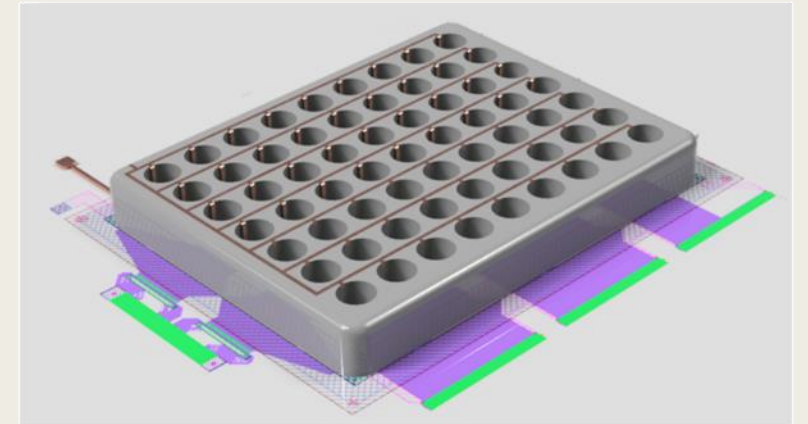
# TNO / Holst Centre – Planned Contribution

Goal: Connect with Organ-on-Chip Ecosystem & Investigate whether Holst Centre technology can bring Organ-on-Chip to Higher TRL by Scalable Realization Technology & Standardization

Envisioned as a first step: Integrated TEER Multiwell Plate

Work together with Imec, Bi/ond, Multi Channel Systems, Philips, TUE, TUD, Micronit, .... on this topic

Searching for Complementary Knowledge – Knowhow – Capabilities to (Flexible) Electronics





# BI/OND: Who is who and where



**Nikolas Gaio**

OOC Technology



**Amr Othman**

OOC Qualification



**Cinzia Silvestri**

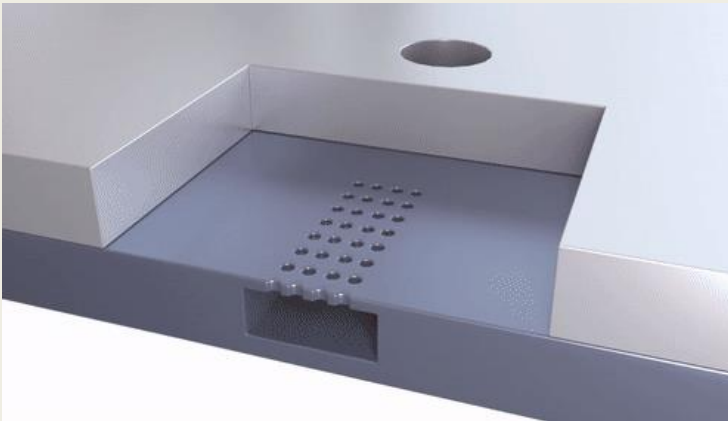
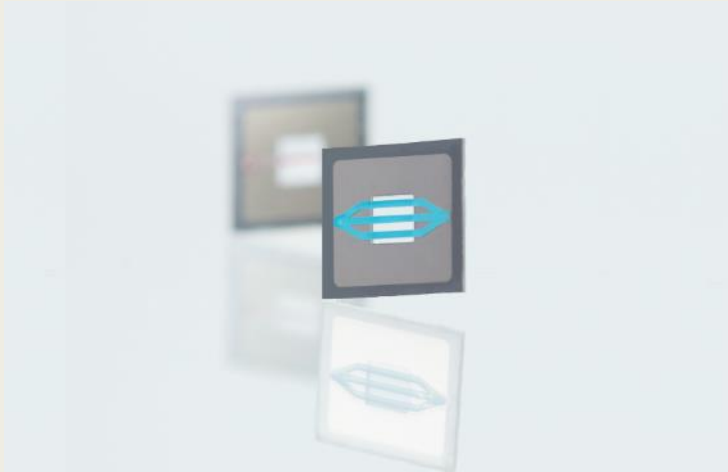
Admin



BI/OND is currently based in the Faculty of Electrical Engineering, Mathematics and Computer Science building, in TU Delft.

# BI/OND capabilities

inCHIPit™



comPLATE™

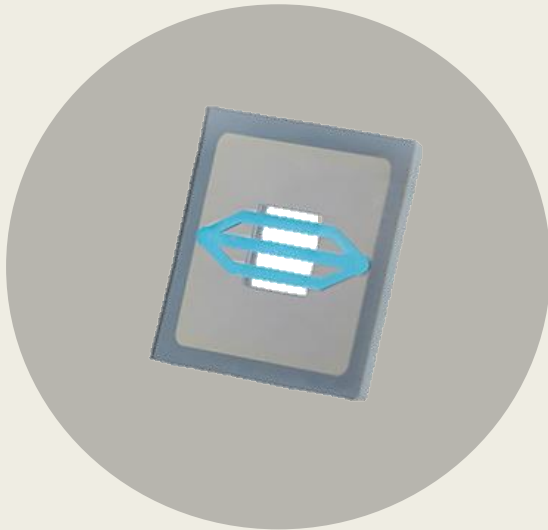


- Silicon-based micro fabrication;
- Polymer processing,
- Microfluidics;
- MEA;
- In house qualification.

# BI/OND planned contribution

- Provide chips for the smart well plate (with and without electrodes);
- Share our know-how in the OOC field. Not only technical aspects: End-user point of view;
- Preliminary qualification (Heart-on-Chip);
- 3D electrodes for 3D tissues.

**CHIP**



**PLATE**





# Besi Netherlands - Who is who and where



Sebastiaan Kersjes

Main contact



Niek van Haare

Deputy contact



Besi Netherlands B.V.

Ratio 6

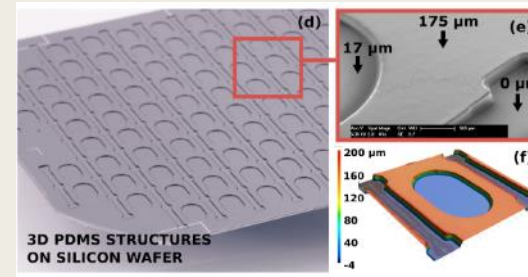
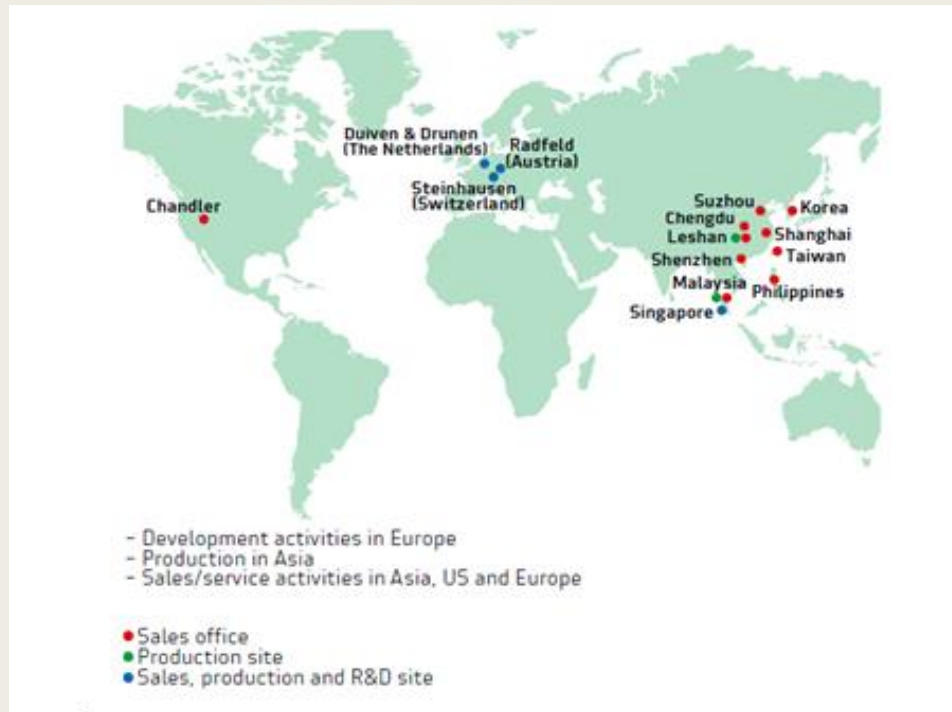
6921 RW Duiven, the Netherlands

Tel. (31) 26 319 6100

Fax (31) 26 319 6200.

# Besi Netherlands our capabilities

- Besi Netherlands is the innovation centre for Besi WW on the subject of (wafer level) encapsulation and saw singulation.
- Capabilities Besi-NL related to Moore4Medical are Transfer mold encapsulation using PDMS and Saw singulation technology for backend.



PDMS molding (Informed / Eurosens 2018)



R&D transfer molding system



# Besi Netherlands our planned contribution

- Besi NL will contribute w/r to encapsulation and singulation processes in WP2.
  - *T2.2; Encapsulation and Singulation technology for integrated systems needed for the Smart wellplate.*
  - *T2.3; On-wafer PDMS molding for OOC together w BIOND (proceeding on Informed)*
- Expected results; process development by obtaining state-of-the-art materials from the project partners
- Main contact
  - *Sebastiaan Kersjes*
  - [Sebastiaan.kersjes@Besi.com](mailto:Sebastiaan.kersjes@Besi.com)
  - *Tel.: +31 26 319 4542*



# Micronit - who is who and where



Sandro Meucci  
R&D Scientist



Maciej Skolimowski  
Research Manager



Marko Blom  
CTO

New HQ and merging of Enschede locations for  
product development and manufacturing

Contribute to an improved quality of life and work  
environment compliant with GMP and MDR

Ambition to achieve fully CO<sub>2</sub> neutral activity



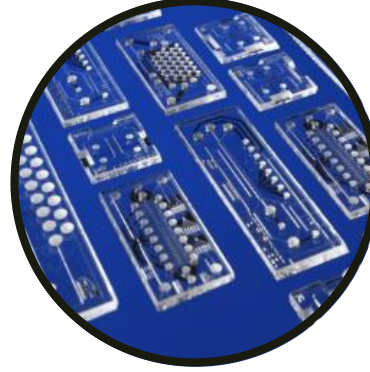
# Micronit – our capabilities



**Feasibility studies**



**Material know-how**



**Fluidic design**



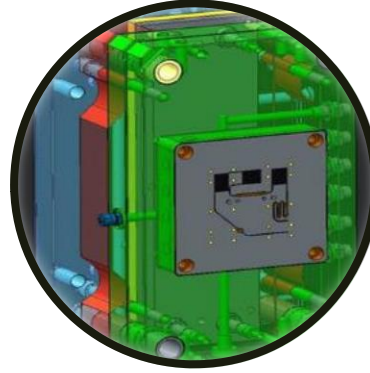
**Surface  
(bio)functionalisation**



**Rapid prototyping**



**Bonding**



**Mould development**



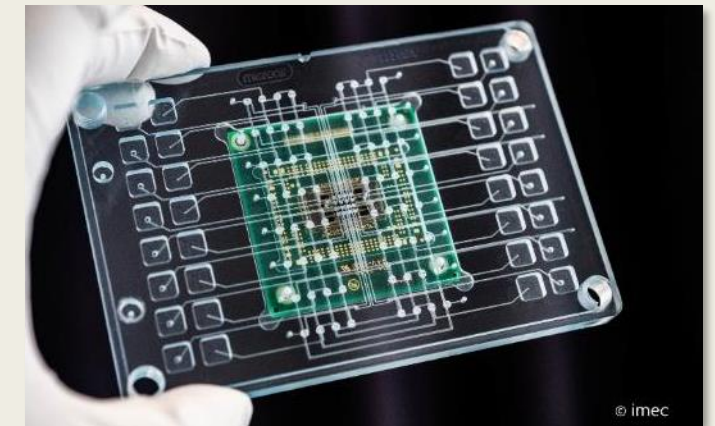
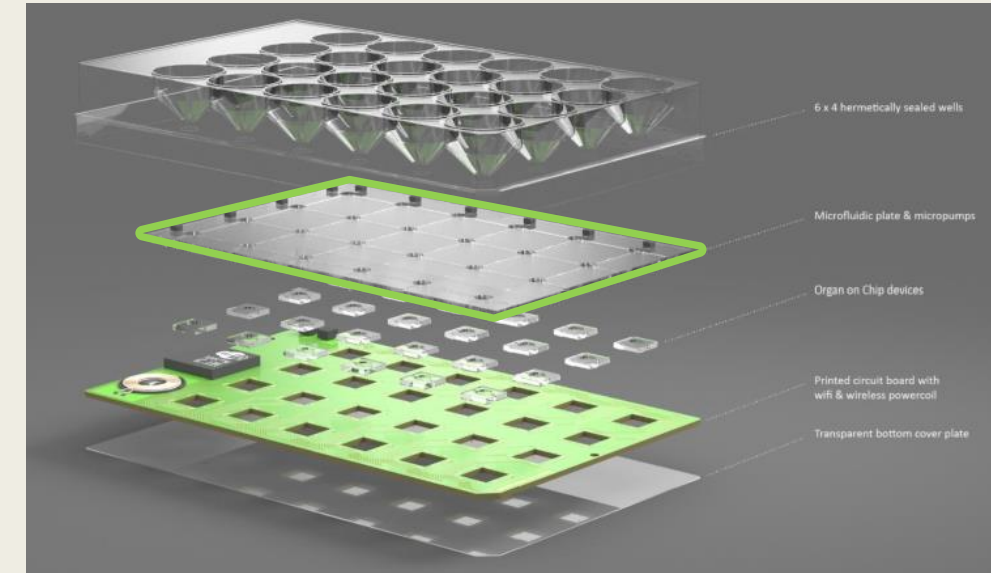
**Injection moulding**



**Assembly**

# Micronit –our planned contribution

- WP2 Organ-on-Chip
  - *Input on all the tasks, for design and integration*
- Lead of Task 2.2 Smart multiwell plate: manufacturing
  - *In this task the smart multiwell plate will be realized. The work in the task breaks down into four subtasks executed by the respective specialists in this work package:*
    - Main activity : Manufacturing of the microfluidic layer (integrating the micropumps)
- Task 2.4 High definition electrophysiology multiwell plate
  - *Fabrication of the microfluidic layer (with perfusion) of the plate*
- Task 2.5 Smart multiwell lid realization
  - *Provide input on design and fabrication*



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# Imec WP2 – organ on chip



Dries Braeken  
R&D manager



Tim Stakenborg  
Group lead Biodevices



Andy Miller  
Dept. Director 3D integration



- ▶ World-leading R&D in nanoelectronics & digital technology
- ▶ 3500 international R&D top talents
- ▶ Unique € 2B leading-edge semiconductor fabs
- ▶ serving 500+ companies
- ▶ Created 40 spin-off companies and incubated 100+ start ups
- ▶ 8 sites worldwide



# ABOUT IMEC LIFE SCIENCE TECHNOLOGIES

## Who we are

**IMEC** performs world-leading research in nano-electronics and leverages scientific knowledge with the innovative power of its global partnerships in several application domains.

**IMEC Life Science Technologies (LST)** leverages smart chip technology and systems solutions to take your tools to the next level

## Who we work with

**We partner with companies across the Life Sciences, Pharma and Healthcare value chain for development of next generation**

- Laboratory analytical instruments
- IVD devices and Point of Care
- Pharma R&D and manufacturing
- Consumer health devices
- Medical devices

## Our unique strengths

**Customised chip solutions** in four core areas: microfluidics, optics, sensors&actuators, and electronics

Strong **multidisciplinary teams** with experience on system design, multiphysics, process integration, testing and biology

**Volume manufacturing** capability to bridge the gap from the lab to the market and compatible with high-volume foundries

# ■ **mec** WP2 contribution

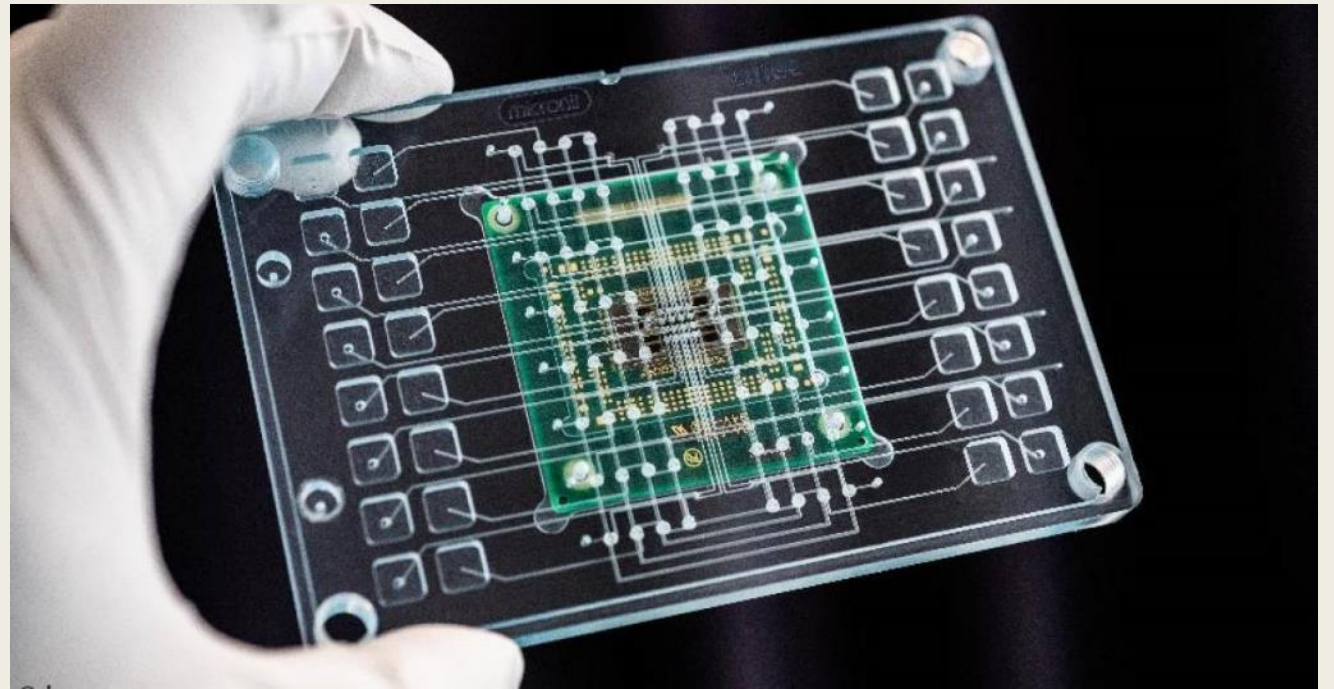
Development of Multiwell OoC by supplying MEA chips

Explore reconstructed wafers (CMOS die fan-out)

Testing of multiwell plate in cardiotoxicity application

Teaming up with:

- Micronit
- EVG
- BESI
- MCS





# Multi Channel Systems (MCS) – Who is who and where?



Karl-Heinz Boven  
CEO



Jannis Meents  
Head of Research  
Projects



Christoph Jeschke  
Head of Hardware  
development

**multichannel\***  
**systems**  
Innovations in Electrophysiology



Multi Channel Systems MCS GmbH  
A subsidiary of Harvard Bioscience

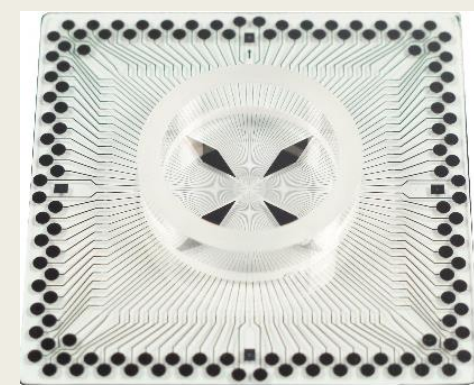
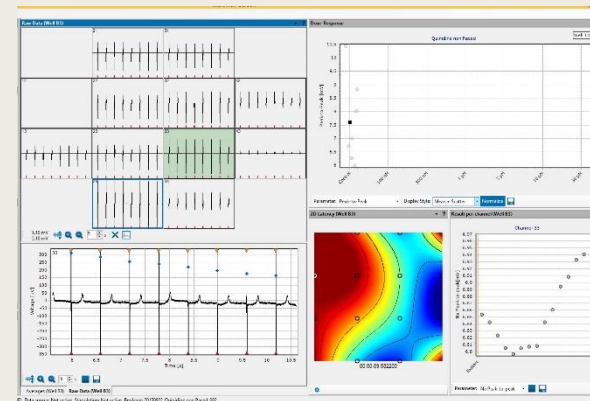
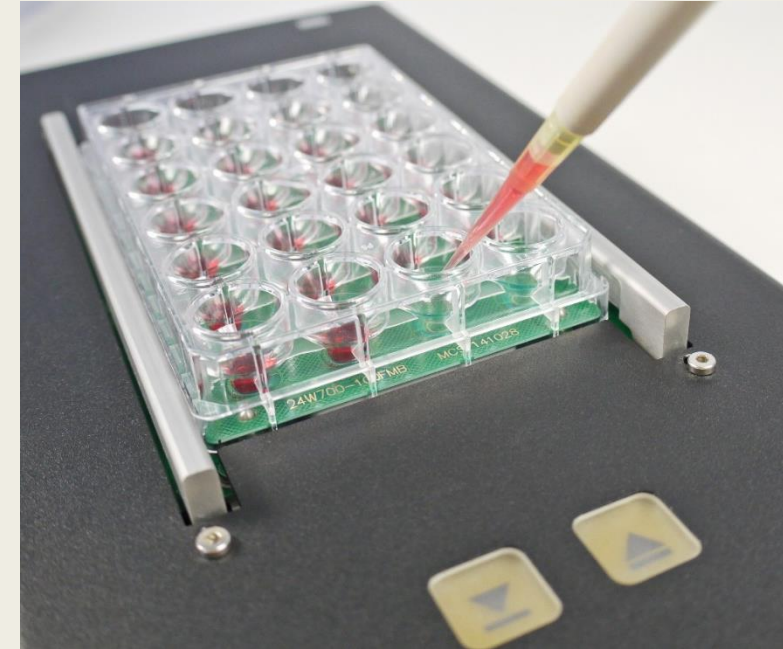
Aspenhaustrasse 21  
72770 Reutlingen  
Germany  
Fon +49-7121-90925-0  
Fax +49-7121-90925-11  
sales@multichannelsystems.com  
www.multichannelsystems.com



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# Multi Channel Systems (MCS) – Our capabilities

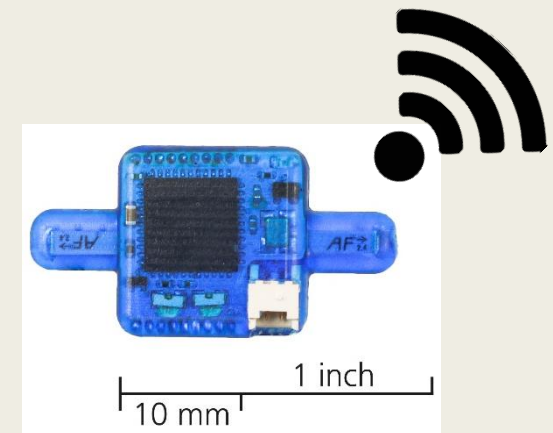
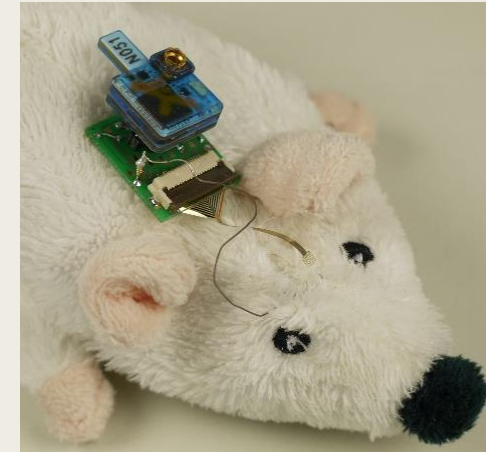
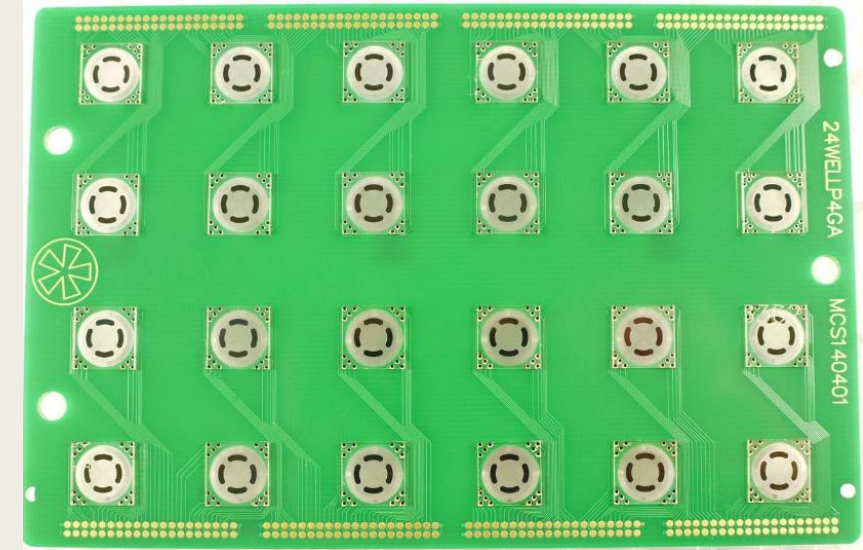
- Highly customized measurement systems for the E-Phys world
- Multiwell-MEA-System  
<https://www.multichannelsystems.com/products/multiwell-mea-system>
- Fluidics: Peristaltic Perfusion System  
<https://www.multichannelsystems.com/products/pps2>
- Years of experience in the field of electronics for inductive power- and bi-directional data transfer
- Data processing and transfer to the PC (USB or wireless) for data recording and further analysis
- Firmware development
- Windows Software development



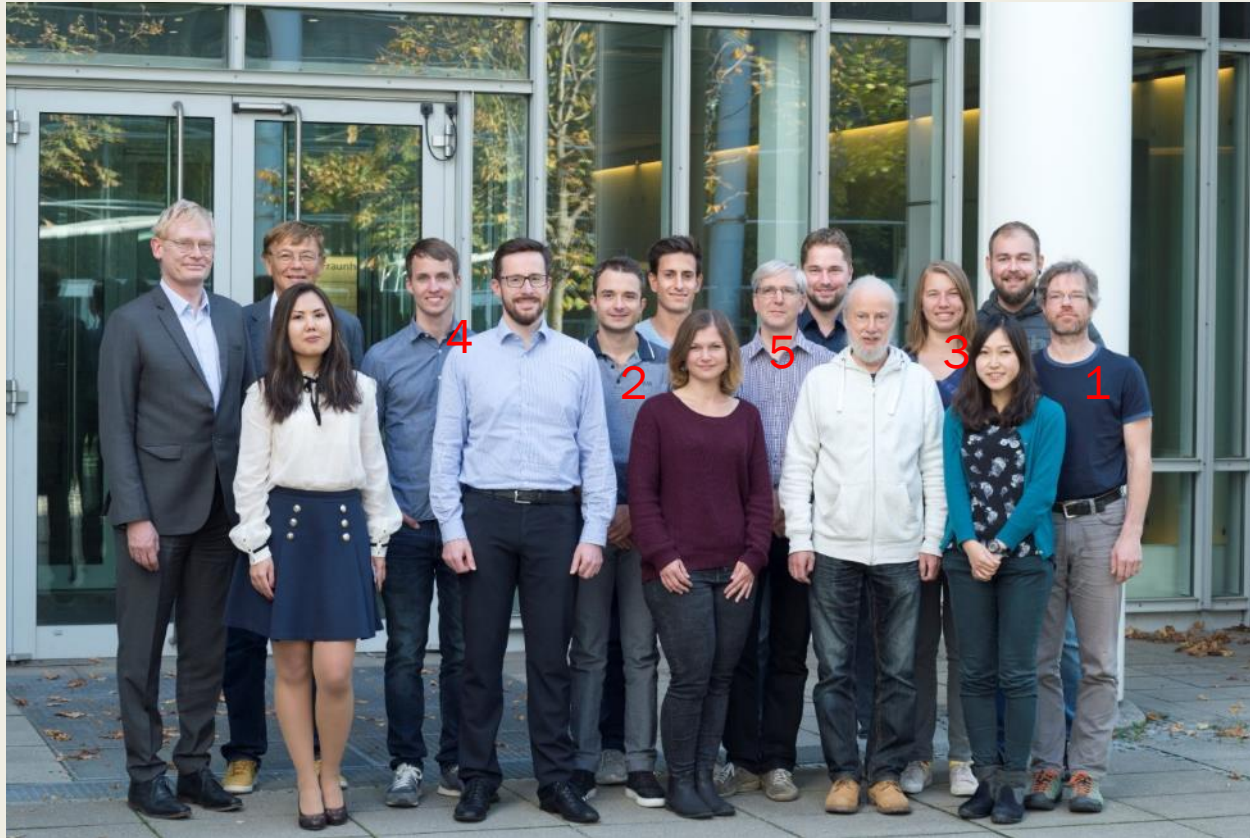


# Multi Channel Systems (MCS) – Our planned contribution

- Share our expertise in the areas of
  - *Multiwell-Systems and MW-Plates*
  - *Wireless (Inductive) Power Transfer*
  - *Wireless data transmission*
  - *Control of pumps for microfluidics*
- Plan, develop and fabricate custom electronics or test systems needed for WP1 & WP2.
- Develop custom software needed for WP1 & WP2.
- Provide technical assistance for potential in-vivo experiments.
- Provide existing MCS hardware/systems for the consortium if needed.



# Fraunhofer EMFT, who is who and where?



1. Axel Wille (WP Coordinator)
2. Henry Leistner (Fab Transfer and Lead)
3. Agnes Bußmann (Interaction btw. Pump and Drug)
4. Thomas Thalhofer (Demonstrator)
5. Martin Wackerle (Safety Valve)



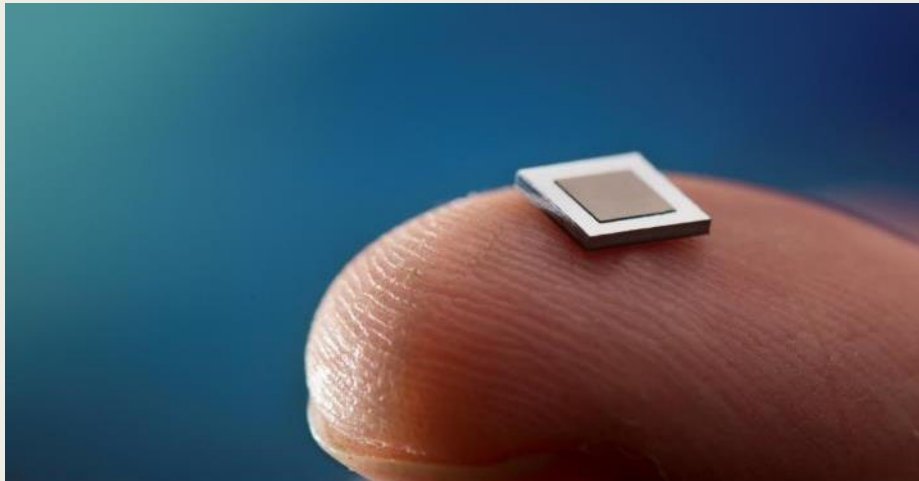
Fraunhofer EMFT at Hansastraße 27D in in Munich with over 100 employees, close to Fraunhofer HQ

# EMFT our capabilities

- Team
  - *Martin Wackerle*
  - *Henry Leistner*
- Consulting microfluidics / micro dosing
- Design and demonstrator production of micro pump

# EMFT our planned contribution

- Supply of micro pumps
- Consulting regarding micro fluidics





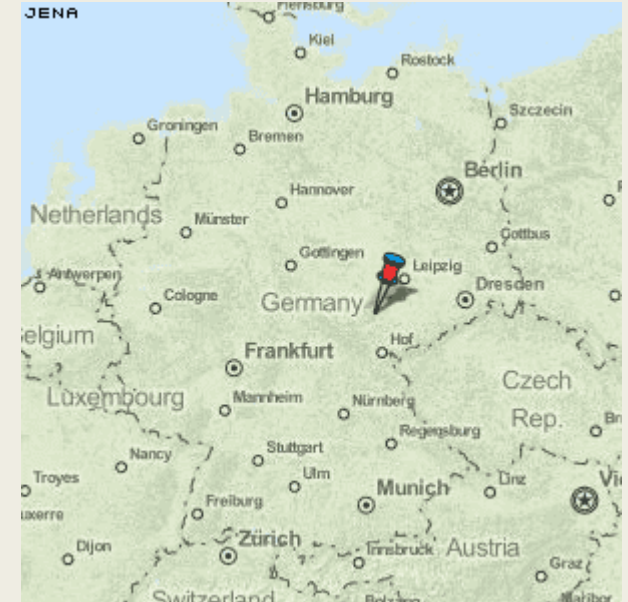
# microfluidic ChipShop GmbH



Holger Becker  
project leader



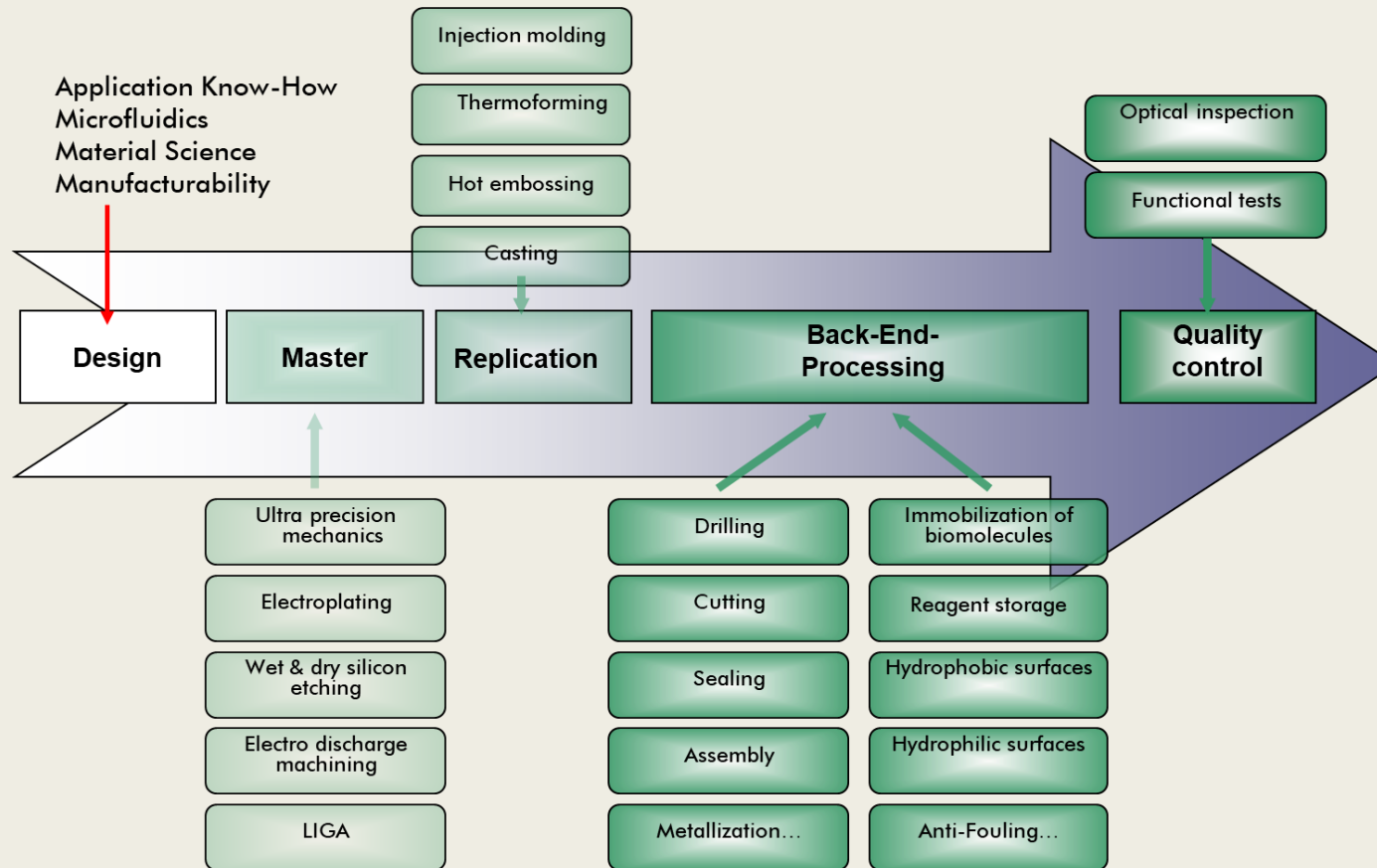
Sebastian Schattschneider  
project scientist



Own 5000 sqm facility (with class 7 cleanrooms and biolabs) in Jena, one of the high-tech centers in Germany (mainly optical, photonic and biomedical instrumentation)

# microfluidic ChipShop: our capabilities

- Complete technology chain for the development and industrial manufacturing of microfluidic devices in polymer (disposables)



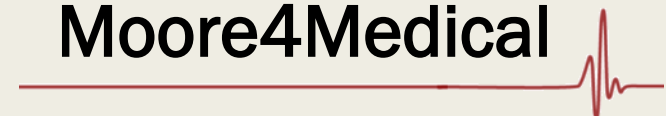
- Application labs for fluidic validation
- ISO 13485

# microfluidic ChipShop: our planned contribution

- Task 2.1 Definition of platform requirements, system architecture, specifications for Smart Wellplate: Emphasis on manufacturability
- Task 2.2 Smart multiwell plate: manufacturing: Hybrid integration and polymer microfabrication
- Task 2.3 Smart multiwell plate: organ-on-chip devices: provision of parts to OoaC partners
- Task 2.4 High definition electrophysiology (HD e-Phys) multiwell plate: Hybrid integration (imec Si components)
- Task 2.5 Smart multiwell plate lid realization: design and realization
- Task 2.6 Innovative sensor and organ-on-chip modules: Provision of additional modules (e.g. with sensors) to partners
- Task 2.7 Validation of the smart multiwell plate platforms: Provide parts as well as fluidic experiments
- WP7 Innovation management

**Anyone who needs microfluidic support or polymer microstructures**

**Moore4Medical**





# MSB Who is who and where



Gianni Medoro  
Company CTO



Maximilian Sergio  
ICD Team Leader



Fabio Campi  
M4M Main Contact

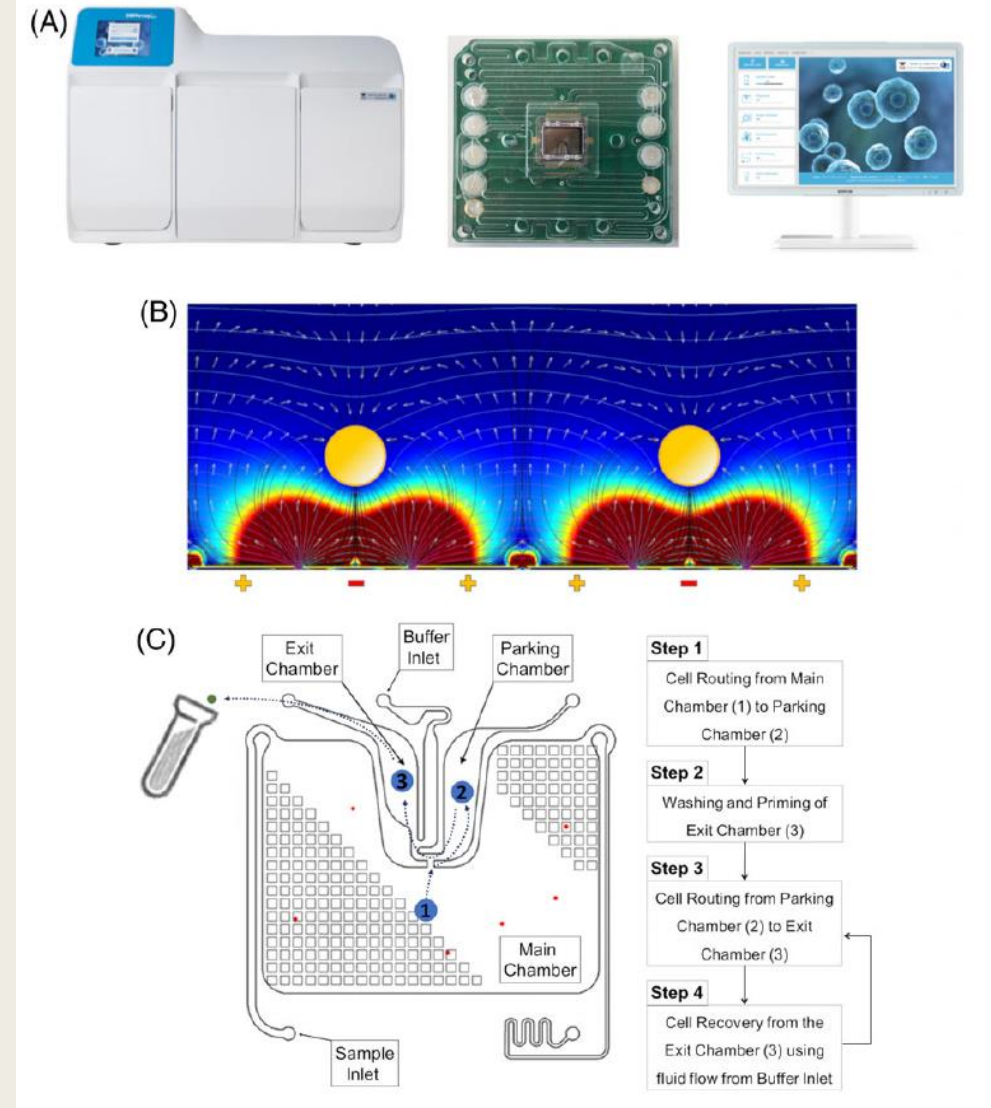
MSB Main Site, Castelmaggiore (Bologna),  
Italy.



# MSB our capabilities

- MSB has developed a **proprietary technology** (DEPArray™) that combines microelectronics and microfluidics to create a simple and reliable way of isolating and manipulating pure, single, viable rare cells from heterogeneous samples for cell culture or molecular analysis.
- DEPArray™ offers unprecedented capability to study rare cells and determine the biological significance of distinct subpopulations of cells within a sample

*This provides unique opportunities to develop new diagnostic and therapeutic strategies to improve patient outcomes and address unmet medical needs (e.g. personalized medicine for cancer).*



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# MSB: planned WP2 contribution

- In the innovation track, the “DEPArray” technology of MSB for the isolation of 100% pure single live cells from heterogeneous samples will be improved by a dedicated sensing platform for the detection and classification of rare cells.
- This sensing platform will enable the enhancement of throughput and yield provided by the DEPArray technology in order to “streamline” experiments workflows for applications with live cells, including those involving Organ-On-Chip devices.



# BEONCHIP Who is who and where



Rosa Monge

BEOC-project leader



Luis E. Serrano

Product Develop. Engineer



Lara Pancorbo

R&D Technician

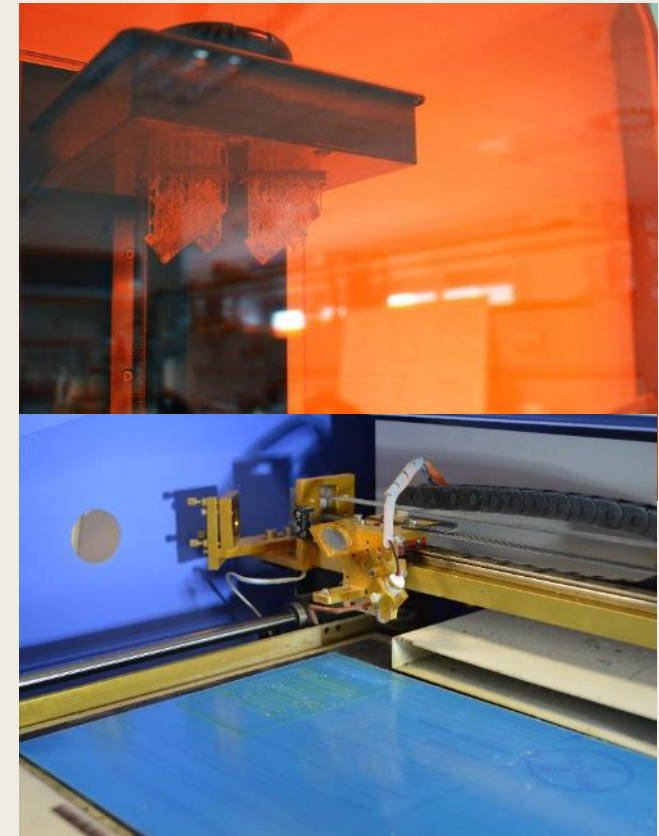


CEMINEM- University-Companies Joint  
Research Centre. Río Ebro Campus.  
Zaragoza (Spain)

# Beonchip S. L. our capabilities

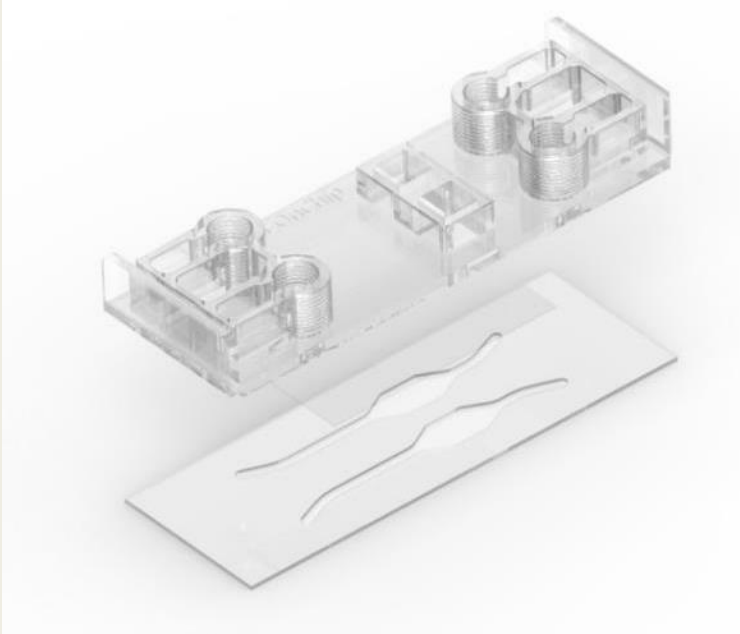
We assist our customer from idea to mass production

- Lithography (SU8, PDMS, metal evaporation)
- 3D chip design
- Laser ablation
- 3D printing (biocompatible materials)
- Plastic bonding
- Surface functionalization (UV, O2 plasma)
- Plastic injection (mold design, injection test runs)
- Micromachining
- Broad variety of materials (COP, COC, PMMA, PET, Glass, PDMS...)

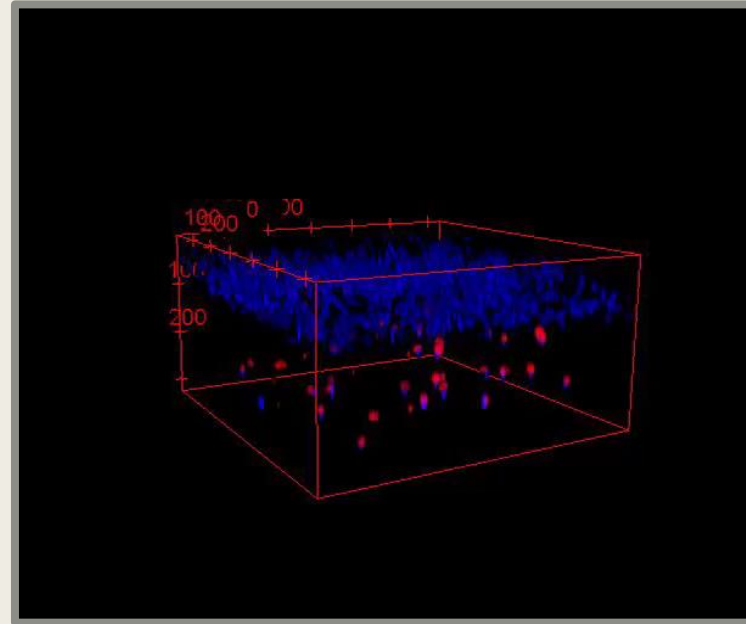


# Beonchip S. L. our planned contribution

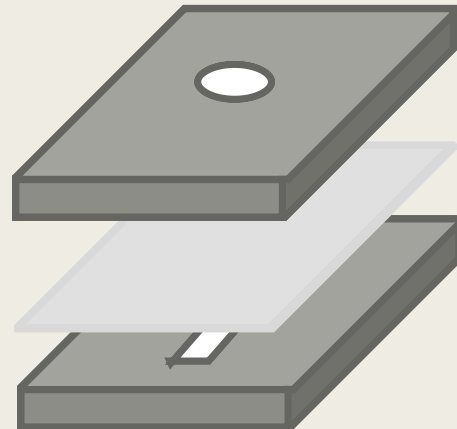
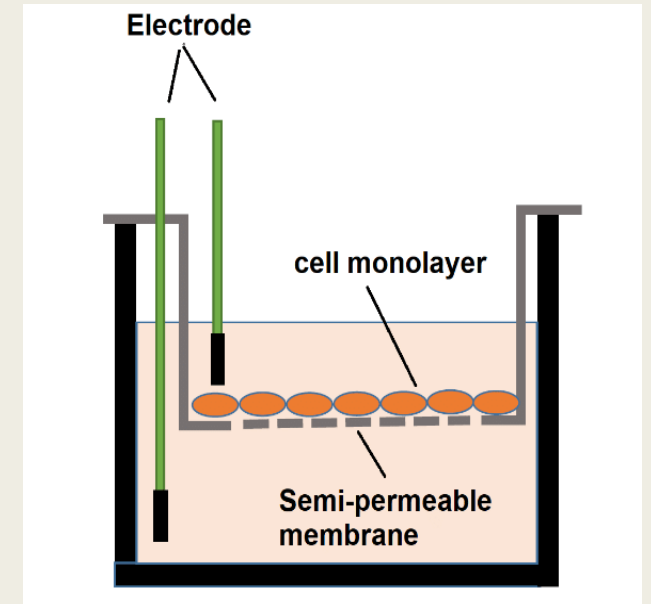
## ■ BE-Transflow



## ■ Skin culture on chip



## ■ TEER measurements



## ■ Culture well

## ■ Porous membrane

## ■ Microchannel

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# IISA: Who is who and where



Antonio Antón

Project leader and clinical  
advisor



Estela Solanas

Project coordinator and basic  
research scientist

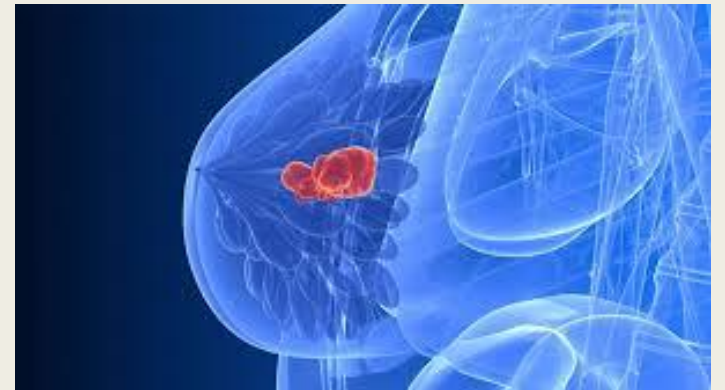
**Institute for Health Research Aragon (IISA):** joint biomedical research centre integrated by the hospital complex (Miguel Servet University Hospital (HUMS) and Lozano Blesa University Clinical Hospital (HCULB) and Primary Health Care), the University of Zaragoza and Health Sciences Institute of Aragón (IACS). It is located at CIBA building, Zaragoza (Spain).

Basic and applied research and innovation are joint to generate and transfer results to Health Service.



# IISA our capabilities

- Medical Oncology and Pathology Departments of the biggest hospital in our region with more than 1200 beds.
- Almost 1000 breast cancer patients per year.
- Multidisciplinary team with more than 40 clinicians and 20 basic researchers.
- Full equipped cell culture and molecular labs.



# IISA our planned contribution

- Clinical-based perspective to the multiwell plate design.
- Improve the cell culture protocol to include breast cancer patient cells inside the platform
- Test different treatment strategies.
- Other tumors will be also tested to assess the versatility of the platform



# UNIZAR Who is who and where



Ignacio Ochoa  
project leader



Roxana Subaseanu  
project Coordinator



R&D Building at the Ebro river Campus (University of Zaragoza), housing the Aragon Institute of Engineering Research (I3A) and the Tissue Microenvironment (TME) Lab

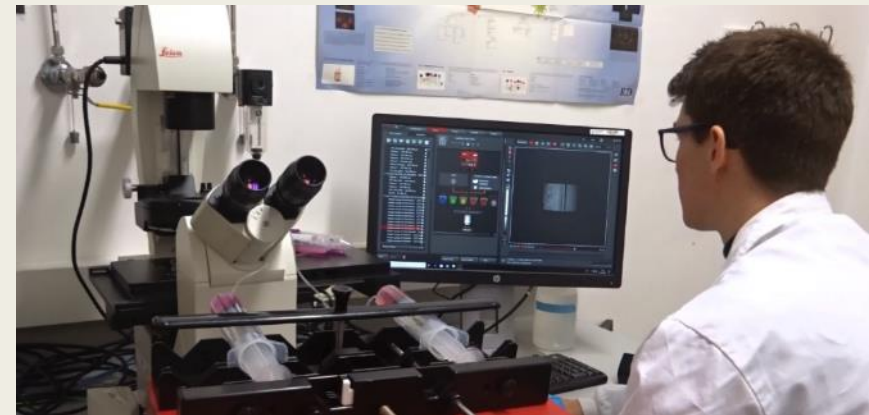


**Moore4Medical**

The Moore4Medical logo features the company name in a bold, black, sans-serif font, followed by a red line graph icon representing a heartbeat or signal.

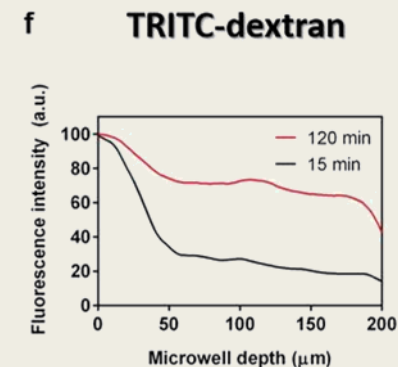
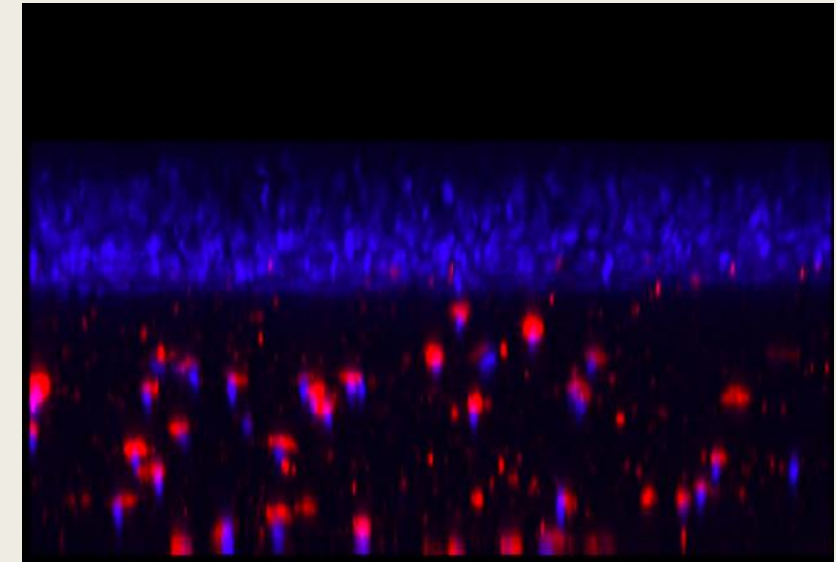
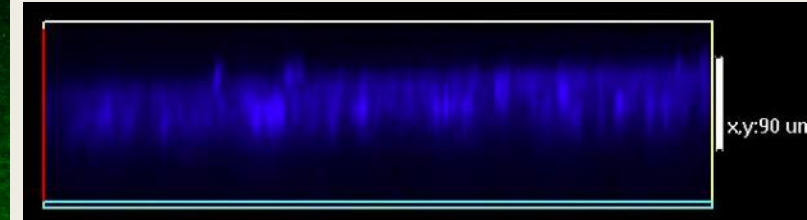
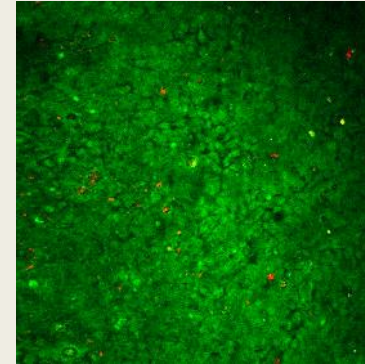
# UNIZAR our capabilities

- Full equipped cell culture lab
- Confocal microscope
- Different perfusion systems (peristaltic, syringe and pressure)
- Biorreactors (CO2 incubators with integrated peristaltic pumps)



# UNIZAR our planned contribution

- Validation of the cell seeding protocol to reconstruct the skin inside the BEOC microfluidic chip.
- Implement the cell culture conditions to achieve long term experiments (15 days)
- Permeability test with different fluorescent molecules to evaluate its permeability.





# ITAV – Who is who and where



**Issa Tamer Elfergani**  
RF antennas expert



**Joaquim Bastos**  
team leader



**Jonathan Rodriguez**  
Mobile Systems  
group leader



IT-Aveiro 1, headquarters of Instituto de Telecomunicações, inside the University of Aveiro campus, in Portugal. It hosts several labs, such as RF and Networking labs.

# ITAV's capabilities

- RTO with core expertise in design and implementation of diverse communication systems, as well as the integration of the respective components
  - *Secure and efficient short-range wireless technologies and their optimization or customization to specific use cases, applications and scenarios*
- Group of researchers with expertise in secure, reliable and efficient wireless communication solutions and techniques
  - *Energy efficient short-range wireless RF communication front-end, namely customised antennas*
- Fully equipped RF labs and easy access to University's RF anechoic chamber for testing and validation of antenna prototypes

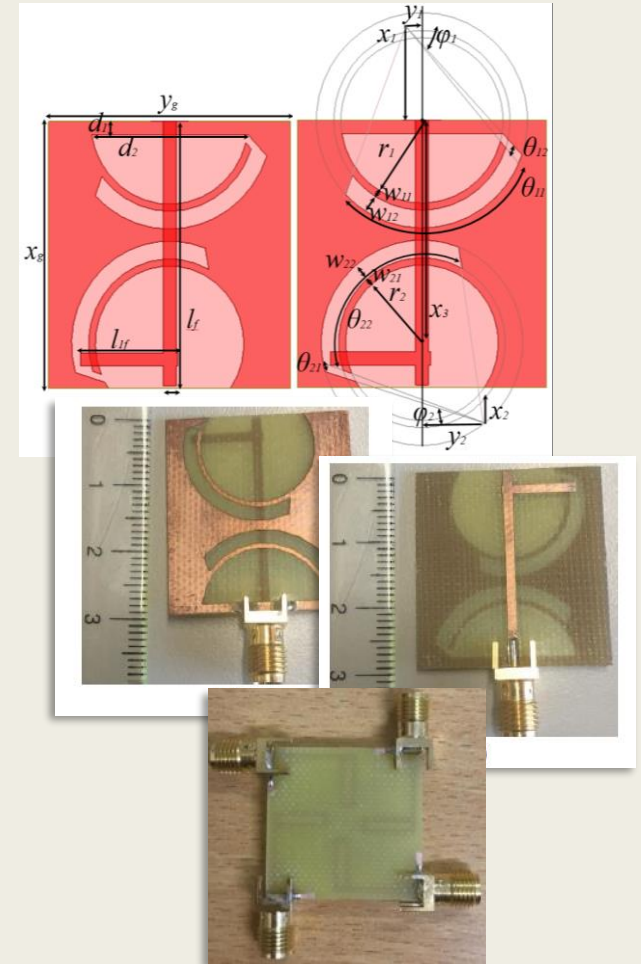


# ITAV's planned contribution



instituto de  
telecomunicações

- ITAV contributes to WP2, with 21 PM of allocated effort
  - *Task 2.1: Def. of platform requirements, system arch., specs.*
    - Contribution to the definition of the overall system specification, namely focusing on wireless communication aspects and components, namely in the RF frontend
  - *Task 2.2 Smart multiwell plate: manufacturing*
    - Participation in “2. Realization of the electronic layer including wireless power, pump control and communication”, contributing with customized antenna(s) design
      - *Assuring appropriately robust wireless data transport to and from the smart multiwell plate*
      - *Energy efficient high-gain antenna(s) design*
- Antenna(s) design, implementation and numerical simulations to evaluate standalone performance, using HFSS and CST tools
- Antenna(s) prototyping and physical measurements, including radiation pattern, to validate proposed designs



Moore4Medical



**INESC MN**

Microsystems and  
Nanotechnologies

# INESC-MN, Lisbon Portugal



Susana Cardoso Freitas  
Scientific coordinator



Veronica Romão  
Biotechnology expert



Sara Viveiros  
PhD student



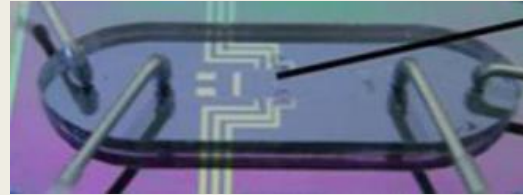
350 m<sup>2</sup>  
INESC-MN Clean room  
Lisbon

**INESC MN**

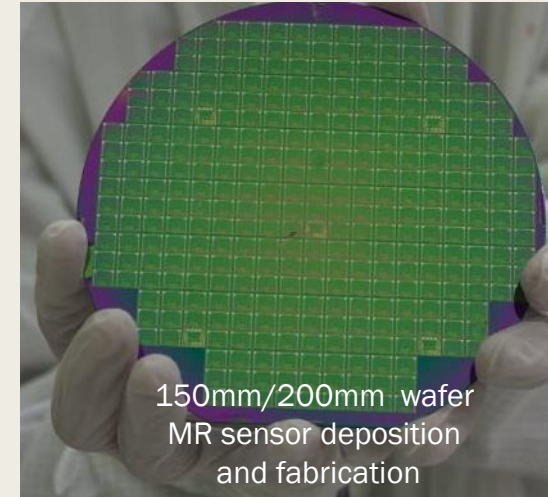
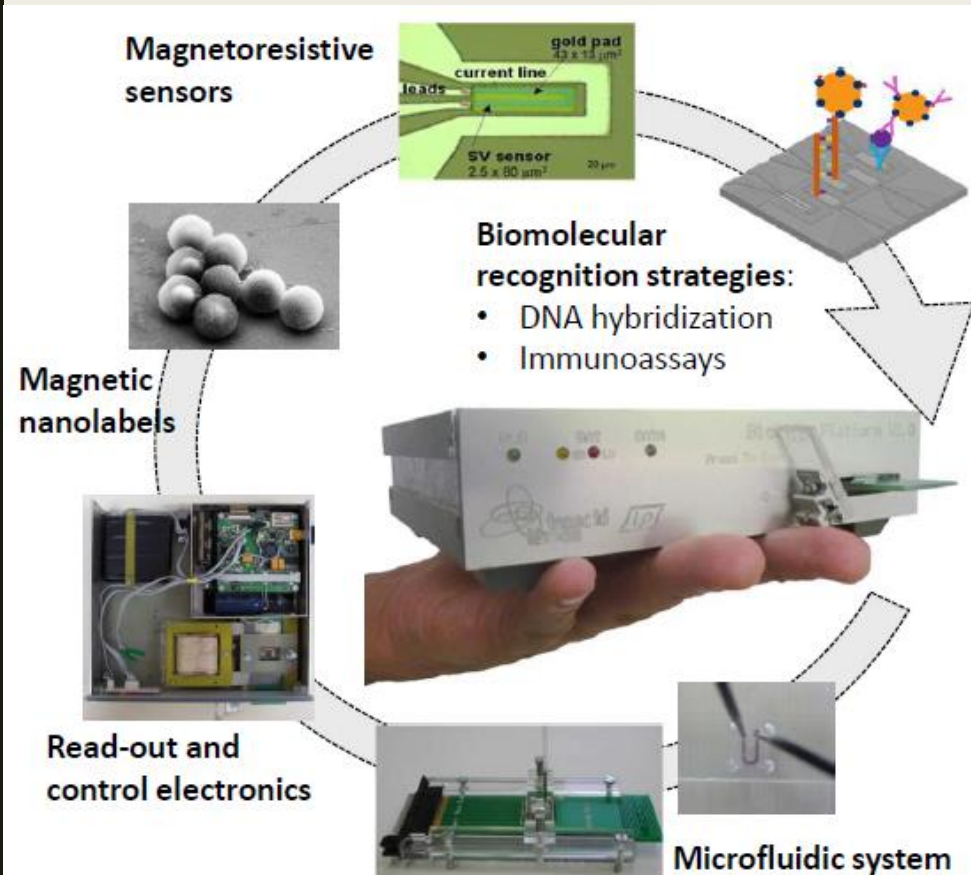
Microsystems and  
Nanotechnologies

# INESC-MN capabilities

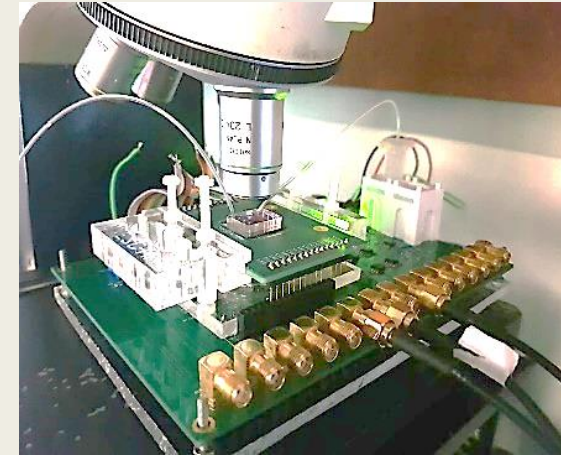
Microfluidic devices



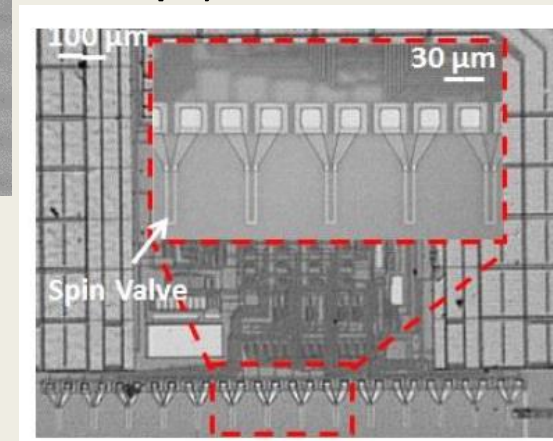
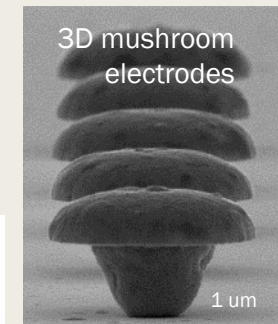
Lab-on-chip- Magnetic Biochips



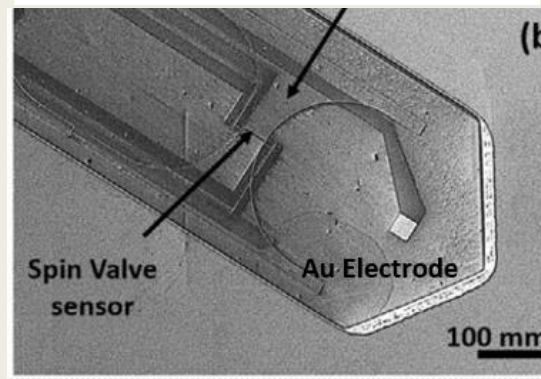
On-chip cell Cytometer



Magnetic sensors on CMOS  
(magnetic camera and  
Biochips)



Flexible and Si needles  
with electrodes and  
sensors



**Moore4Medical**

# INESC-MN planned contribution

Task 2.1 Definition of platform requirements, system architecture, specifications.

Task 2.6 Innovative sensor and organ-on-chip modules

New organ-on-chip modules and [sensors](#) will be developed for the future generation [smart well plates](#).

Task 2.7 Validation of the smart multiwell plate platforms

**INESC-MN role: to develop sensors for detection and quantification of magnetic labelled cells**

- Flowmeter
- pH sensors
- Temperature sensors
- Oxygen sensors

Exploratory:

- glucose sensors
- sensors to measure contractibility of cells (in cardiac organ-on-chip)





# Besi AT - Who is who and where



Thiago Moura  
Main contact and  
technical responsible



Birgit Brandstätter  
Project responsible



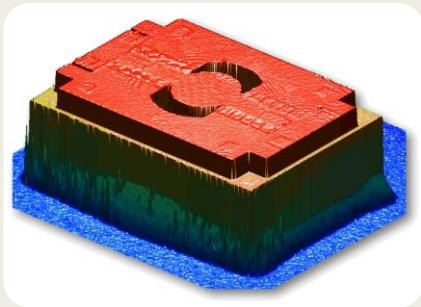
Damir Hajdarevic  
Financial responsible



Besi Austria in Radfeld, Tirol:  
The site houses equipment  
development for die attach flip  
chip and multi chip as well as  
process R&D.

# Besi AT capabilities

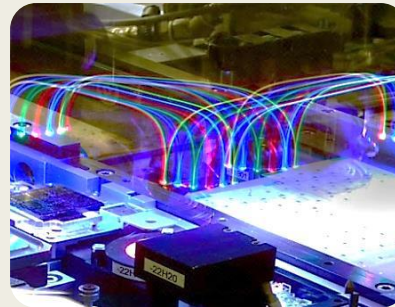
- Assembly equipment provider
- Fully automated pick & place
- Standard high accuracy down to  $\pm 3\mu\text{m}$  @  $3\sigma$
- 6-axis bond head with tilt capability
- Cleanroom kit,
- UV curing



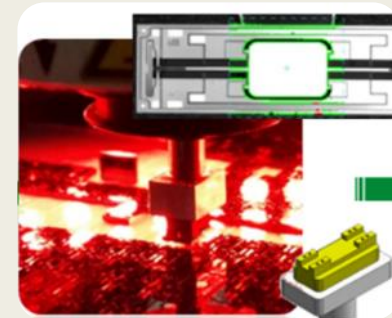
Advanced vision & 3D inspection



Accurate epoxy dispensing & jetting



Industry 4.0 & factory automation



MEMS handling and handling of fragile and complex structures

# Besi AT planned contribution

- Develop assembly machine for medical systems
- Machine focus on
  - *High cleanliness*
  - *Handling of*
    - complex and fragile medical elements
    - Large size objects
  - *Precise glue dispense and hermetic gluing for microfluidic assemblies*
  - *Low cost high volume production*
- Industrial assembly of
  - *multiwell plate and organ-on-chip devices*
  - *High-definition electrophysiology multiwell plate*
  - *Smart multitwell plate lid*



# EV Group (EVG)



**Bernd Dielacher**  
Business Development  
Manager - Biotechnology  
and MEMS



**Anneliese Pönninger**  
Business Development  
Manager - Funded Projects



**Philipp Peter**  
Process Technology  
Engineer - Bonding



**Peter Urban**  
Process Technology  
Engineer - Bonding



**Harald Rohringer**  
Product Manager - Bond  
Aligners and Integrated  
Bonding and Litho Systems



**EV Group Headquarters**  
St. Florian am Inn, Austria

**Moore4Medical**

# EVG - our capabilities



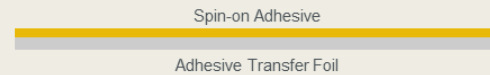
- EVG is a leading supplier of wafer processing equipment for the MEMS, nanotechnology and semiconductor markets.
- Technologies include Wafer bonding, Coating & Lithography, Nanoimprint Lithography and Metrology
- Process development in world-class clean room environment (ISO 4)

## M4M Focus:

### Adhesive Layer Transfer Bonding

- Ultrathin adhesive layers
- Room-temperature process
- Hybrid integration

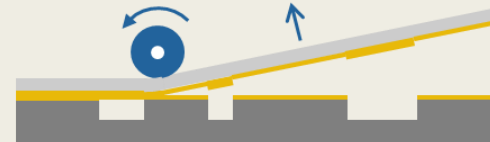
1.) Spin-coating Adhesive on Transfer Foil



2.) Transfer Adhesive



3.) Detach Transfer Foil



4.) Alignment (optional)



5.) Bonding / UV-curing



6.) Bonded Substrate



Moore4Medical 

# EVG - our planned contribution

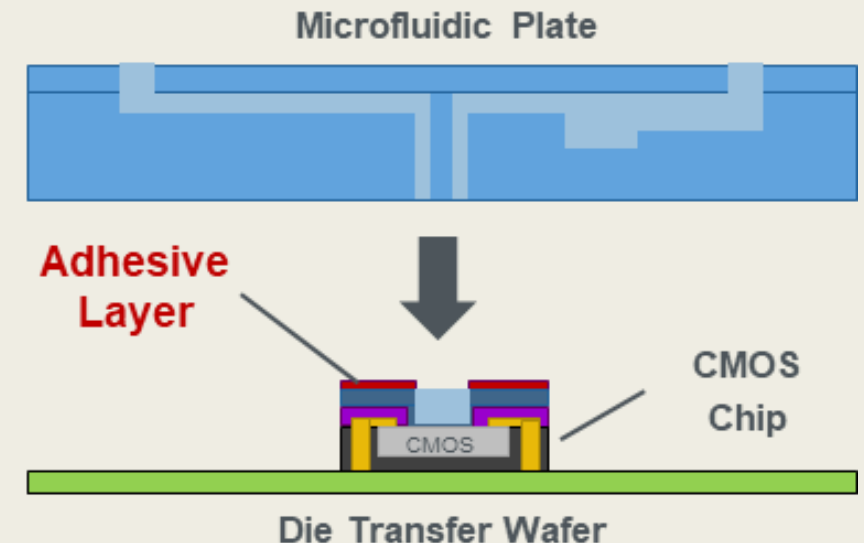


- Bonding activities using adhesive layer transfer technology
  - *Wafer-level CMOS / Microfluidic (glass interposer) integration for high-definition electrophysiology multiwell plate (main task)*
  - *System integration for smart multiwell plate and lid*

Activities:

- Material evaluation
- Process development
- Equipment adaptations with focus on industrialization

*CMOS / microfluidic  
integration concept*





# CSEM: Who is who and where in WP2 :: csem



Sigi Graf  
Fluidics  
WP responsible



Sarah Heub  
Bio-Validation  
Deputy



Felix Kurth  
Bio-Chemical sensing



Nicolas Glaser  
Sensing & Printing



Erika Györvary  
Technology Coordinator

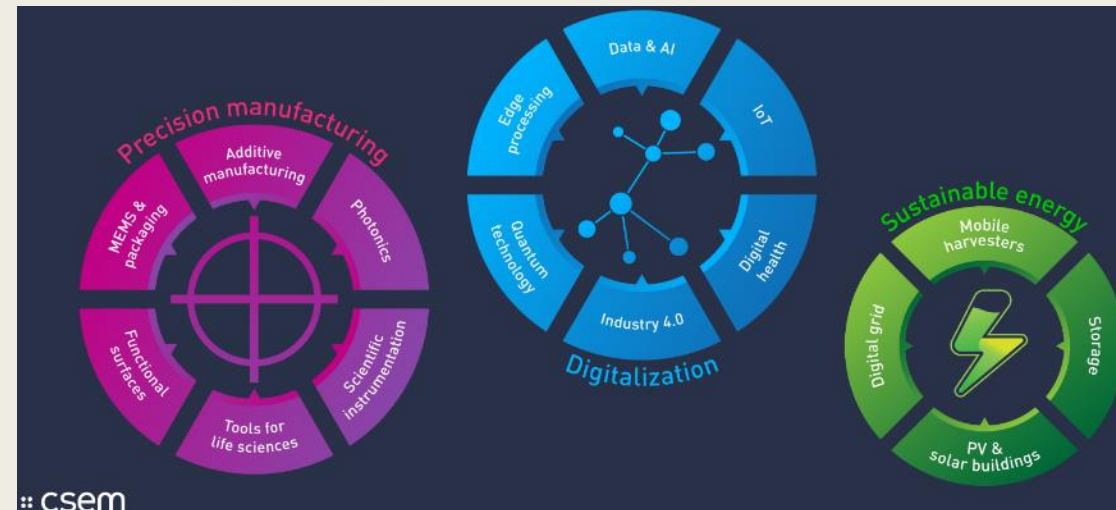


Vincent Revol  
Project Manager

Lead of Task 2.5 “Smart multi-well plate lid realization”

# CSEM - our capabilities

- Swiss Research and Technology Organisation (RTO) focused on Technology Transfer (TT)
- Three main technology focus: Precision manufacturing / Digitalization / Sustainable Energy
- Relevant capabilities for Moore4Medical WP2
  - *Biosensors (design, prototyping and bio-validation)*
  - *Microfluidics (design, prototyping and testing)*
  - *Hybrid bonding and sensor packaging (process development)*
- Relevant infrastructure for Moore4Medical WP2
  - *Microfluidics prototyping facility*
  - *Surface functionalization*
  - *Sensor printing (clean rooms)*
  - *Biosafety lab II*



# CSEM - our planned contribution

- Support Task 2.1 Definition of platform requirements, system architecture, specifications
- Lead Task 2.5 – Smart multi-well plate lid realization
  - *Development of a printed Glucose biosensor on polymer foil (focus on operational stability, manufacturability / scalability, simplification of calibration)*
  - *Development of active and passive fluid handling system (microfluidic design, component integration, manufacturability / scalability of assembly step)*
  - *Coordination of system integration with other manufacturing partners*
- Support Task 2.7 Validation of the smart multiwell plate platforms
  - *Final testing of smart multi-well plate lid*
  - *Integration and biovalidation on InSphero spheroid models*

*Table 1-8 Specifications for the smart multiwell plate lid and spheroid demonstrator.*

Smart Lid		Multi-spheroid demonstrator	
Number of Channels	24 (sequential readout)	Spheroids per channel	$\geq 10$
Glucose conc. range	0 – 1.5 g/l (res. 0.05 g/l )	Flow range	1-20 $\mu$ l/min
Sample volume	10 $\mu$ l	Culture volume	80-200 $\mu$ l
Shelf life	> 3 months	Functional co-culturing	> 2 weeks
Stability in culture	> 8 hrs		



# **insphero** Who is who and where



Olivier Frey  
Head



Lisa Hölting  
Scientist



Özlem Yavas  
Engineer



Currently moving to our new head quarters in the Bio-technopark in Schlieren, Zurich, Switzerland

# insphero our capabilities

## Organ on a chip Akura™ Flow Technology



### Liver Toxicology

- 3D InSight™ Liver Platform
- Investigative Toxicology Platform (Causality Toolbox)

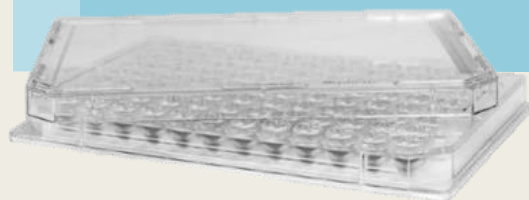
### Diabetes & NASH/Fibrosis (Metabolic Diseases)

- 3D InSight™ Liver Disease Platform
- 3D InSight™ Islet Platform
- T1D and T2D modeling

### Oncology

- 3D InSight™ Tumor Platform

## Akura™ 96- and 384-well Technology



### 3D microtissue co-cultures from

- Human
- Rat
- Dog
- Monkey
- Minipig
- Cell lines

- Human/rat pancreatic islets
- Human liver fibrosis
- Human fatty liver/steatosis
- NASH

- Cell-line-based co-cultures of human tumors
- PDX-derived primary tumor
- Immuno-oncology platform (cell lines and PDX)

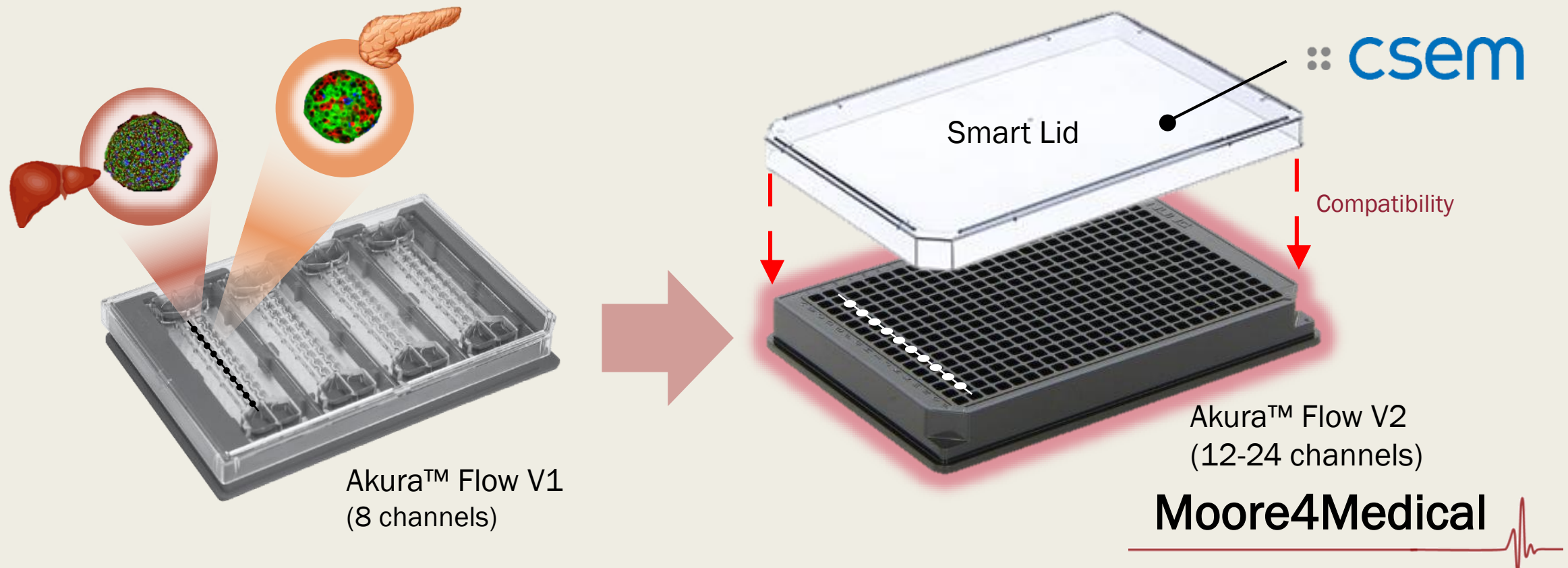
- DMPK (low-clearance)
- Metabolic model
- Tissue-tissue interaction studies
- Pro-drug activation, therapeutic index

Moore4Medical



# **insphero** our planned contribution

- Extend the currently Akura™ Flow platform toward compatibility with the Smart Lid with 24 multi-spheroid channels
- Provide use cases in the field of the Metabolic Syndrome (Islet-Liver interaction) for long-term culturing and metabolite monitoring (platform specification and validation)





# IMT: Who is who and where



Carmen Moldovan  
WP1



Bogdan Firtat  
WP2



IMT: Main Building (left) and the new facility  
– CENASIC (right)

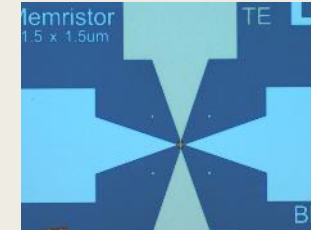
*Location: 126A Erou Iancu Nicolae, Bucharest, Romania*



# IMT: our capabilities

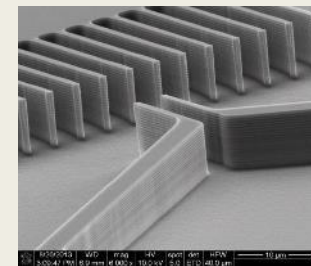
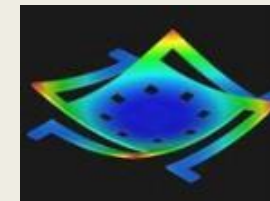
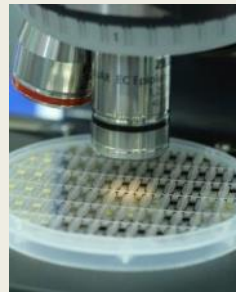


- The National Institute for Research and Development in Microtechnologies – IMT Bucharest was set up in 1996, and it is coordinated by the Ministry of Education and Research, acting basically as an autonomous, nonprofit research organisation.
- IMT is involved in research and development of micro- nano-biotechnologies and nano-electronics.
- The main competences are in closed connections to KETs and target the following research fields:
  - *Electronic Micro-and Nano-devices;*
  - *Photonic Micro-and Nano-devices;*
  - *Micro- electro-mecanical systems (MEMS), micro-and nano-fluidics;*
  - *Micro-nano-devices and systems for bio-medical applications (BioMEMS);*
  - *Advanced Materials and nanotechnologies*



## Laboratory of Microsystems for Biomedical and Environmental Applications, CINTECH Research Center

- ❑ **Micro-nanosensors** (chemoresistive, resonant gas sensors, accelerometers, microarrays, nanowire based ISFET), biosensors (electrodes, ISFET), microprobes for neuronal electrical activity recording: simulations/modelling, technological development and characterisation.
- ❑ **MEMS devices** for energy harvesting and sensors
- ❑ **Microfluidic platforms** - Simulation, modelling and fabrication
- ❑ **Multisensor and microsystems integration;** MicroPlatforms
- ❑ **Signal conditioning;** Data acquisition, processing and analysis;
- ❑ **Autonomous and portable systems;**



**Main interests:** bio – chemo sensors, MEMS technology, implantable devices, signal processing and data acquisition, energy piezoharvesters, Autonomous and portable systems, flexible electronics IoT for ICT, Space, Health and Environment



# IMT: our planned contribution

- Task 2.1 – General fluidic system modelling, for a first glance with relevant inputs to the initial specifications.
- Tasks 2.2 and 2.3 – In-depth microfluidic modelling and optimization:
  - *potential mixing issues, if several fluids (or different phases of the same fluid) are pumped through the fluidic system;*
  - *thorough analysis of the flow parameters (fluid velocity, flow rate, pressure), depending on the inlet parameters provided by the micropumps;*
  - *fluidic channels optimization (path and geometry) in order to meet the needed requirements (pressure and time needed around the cells area);*
  - *dead-spots identification (areas with zero velocity in the fluidic path);*
  - *any other fluidic analysis required by the WP2 members.*
- Tasks 2.5 and 2.6 – Multiwell plate, Sensors & modules:
  - *Contribution to design and optimization for the multiwell plate sensors on glass substrate;*
  - *Sensors fabrication.*
- Task 2.7 – Validation:
  - *Validation of the analyses through measurements;*
  - *Potential recalibration of the simulation parameters.*

# MICROLIQUID Who is who and where



Luis Fernandez

CTO

Microliquid coordinator



Andreu Llobera

Head of Innovation  
Technical lead



Borja Barredo

CEO  
Administrative

**microLIQUID**  
experts in microfluidics





# MICROLIQUID: our capabilities

## microLIQUID

experts in microfluidics

### Bioassay translation

- Immunoassay
- Molecular diagnostics
- Cell culture
- Organ-on-a-chip
- Single cell analysis

### Custom design products

- Point-of-care
- Automated bioassay
- Point-of-need: Vet, agro & environment

### Microfluidic consumables

- NPI
- Contract manufacturing
- ISO 13485

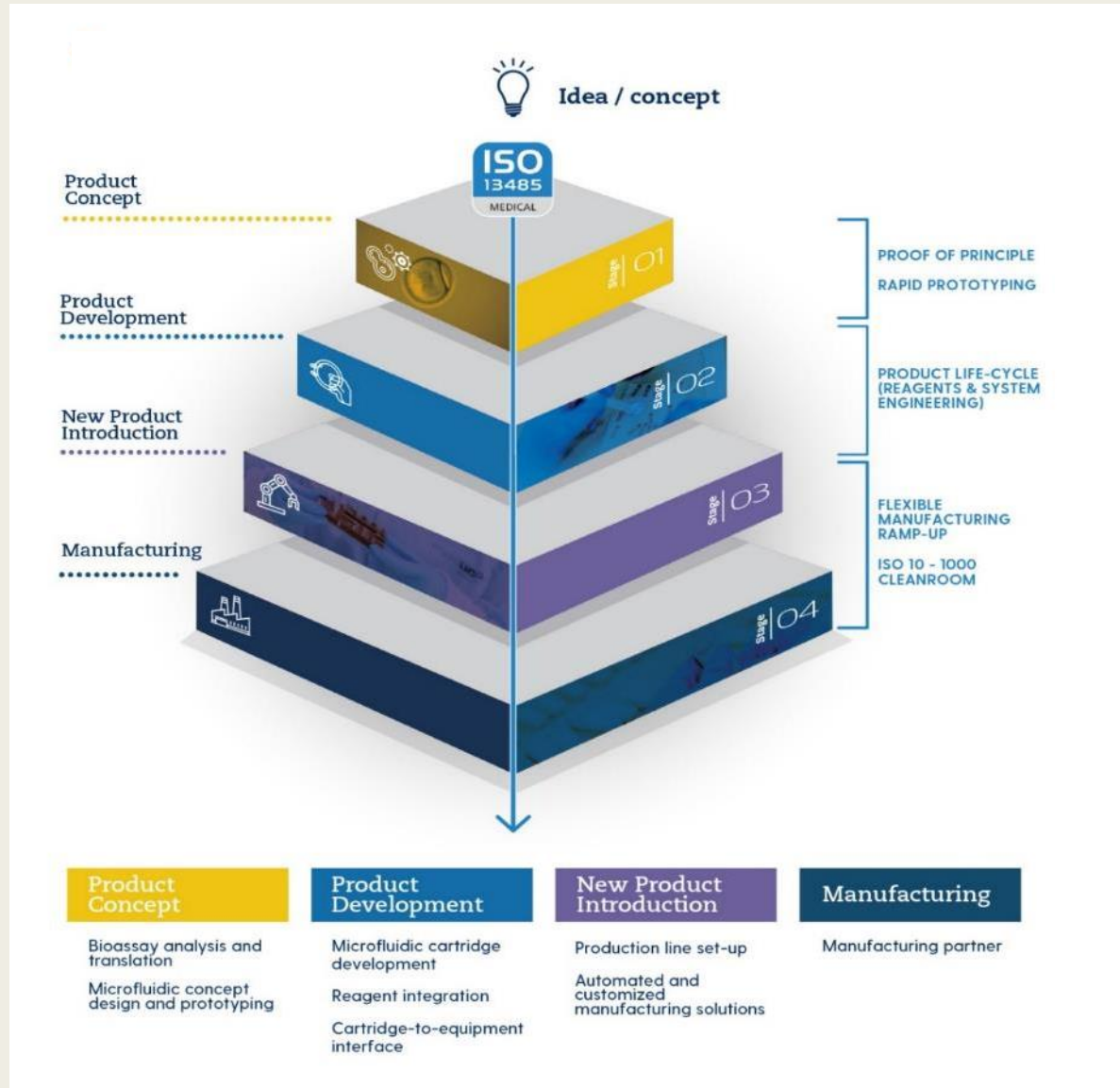


microLIQUID brings microfluidics to your life science products (in-vitro and in-vivo applications)



[www.microLIQUID.com](http://www.microLIQUID.com)

# MICROLIQUID: our capabilities



## Our Services

**We work side-by-side with our customers**

- » Microfluidic contract design and manufacturing
- » Capability to start working on a project **at any stage**
- » Biomedical assay transfer and reagent integration
- » Transfer to manufacturing and Flexibility in ramp-up

# Centre for Energy Research (CER) Microsystems Laboratory



Péter Fürjes

head of Lab

project  
management



Zoltán Szabó

researcher

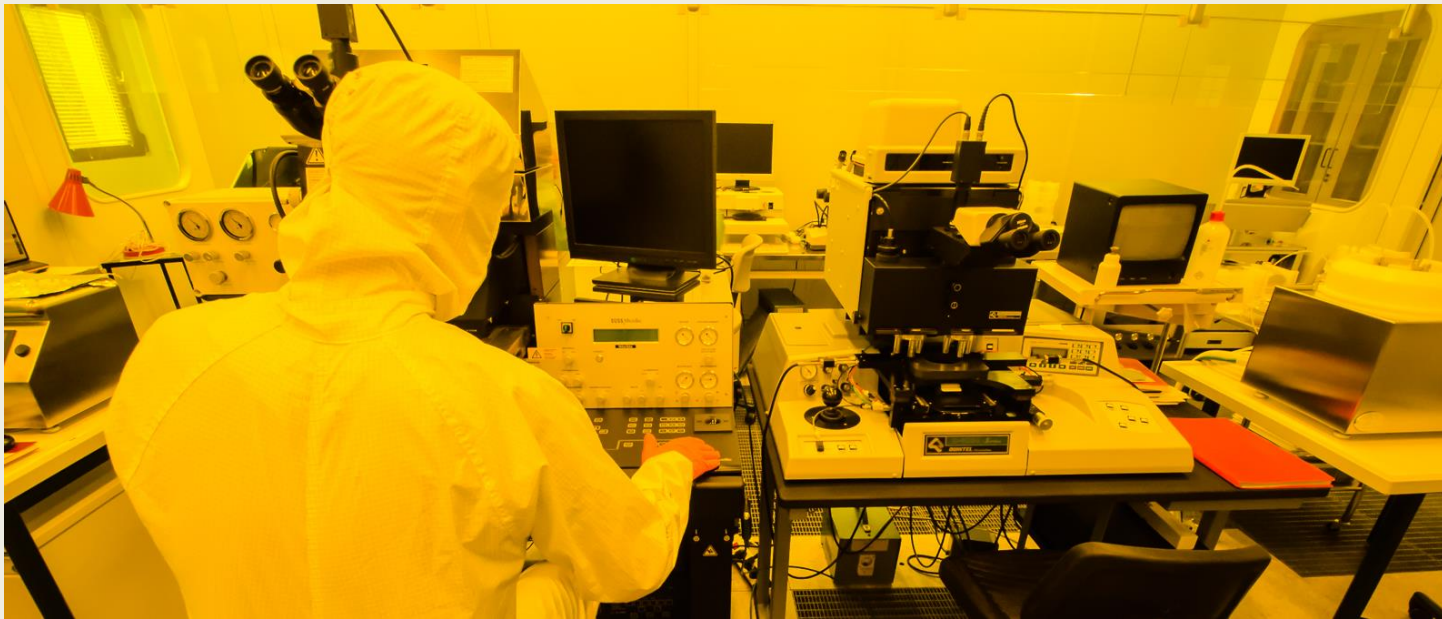
IR LED  
development



Csaba Dücső

tech. head of Lab

technology  
development



Budapest KFKI Campus



**Moore4Medical**





# CER MRL - our capabilities

300+150sq meter **clean room** (for 4inch wafers) for (Si, polymer) **micromachining**

- 1 $\mu$ m resolution lithography (mask / direct writing / nanoimprinting) / soft lithography with laser PG (mask shop)
- physical and chemical layer deposition (evap., sputt., APCVD, LPCVD, ALD),
- RIE, DRIE
- wafer bonding / dicing, packaging
- technology – device simulation / multimodal FEM modeling

## Nanoscale fabrication:

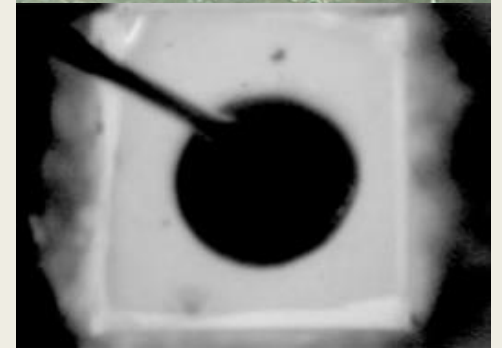
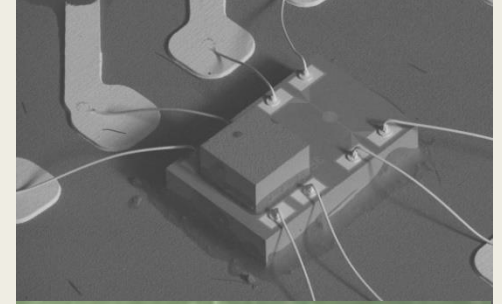
- E-BEAM (Raith 150), FIB (ZEISS, SCIOS), EBAD, IBAD

## Characterisation:

- microscopy, stylus surface profiling, SEM, TEM, AFM, STM
- XPS, EDS, Auger, SIMS, FTIR, EIS,

## Devices

- **Gas sensors** (pellistor, TGS)
- Vectorial **force sensors** for medical and automotive applications
- **Specific IR LED** for spectroscopic applications
- **micro- and nanofluidic systems** for LoC applications and POC diagnostics
- Implantable cortical and brain surface (EcOG) electrodes



**Moore4Medical**





# CER MRL – ECSEL projects

## Chip Architectures by Joint Associated Labs for EUropean diagnostics

### CAJAL4EU (ENIAC project)

leader: NXP (Belgium), partners: BME SZAKT, SE, 77 Elektronika, CEA-LETI (France), Micronit (the Netherlands)

**coordinator sensor platform development (nanopore through transport modulation based biosensing)**

## Intelligent Catheters in Advanced Systems for Interventions

### INCITE, (ENIAC project)

leader: Philips Research (the Netherlands)

partners: BME ETT, SE, Fundacja Rozwoju Kardiochirurgii (Poland)

**national coordinator, workpackage leader (contact force sensor for Minimal Invasive Surgery robots)**

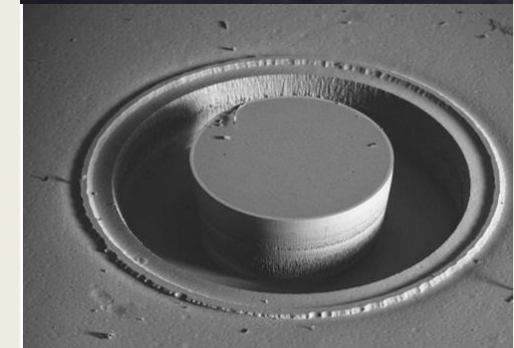
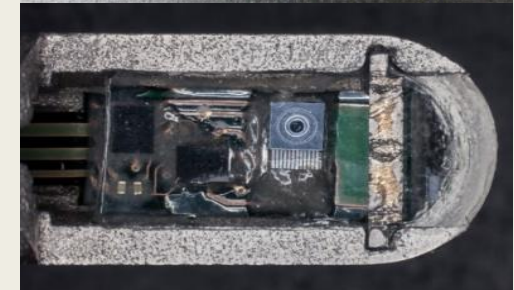
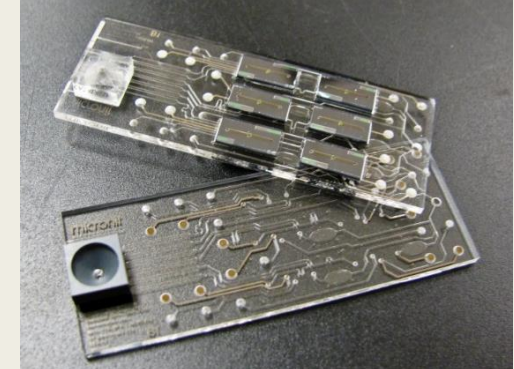
## A pilot line for the next generation of smart catheters and implants

### POSITION-II, (ECSEL project)

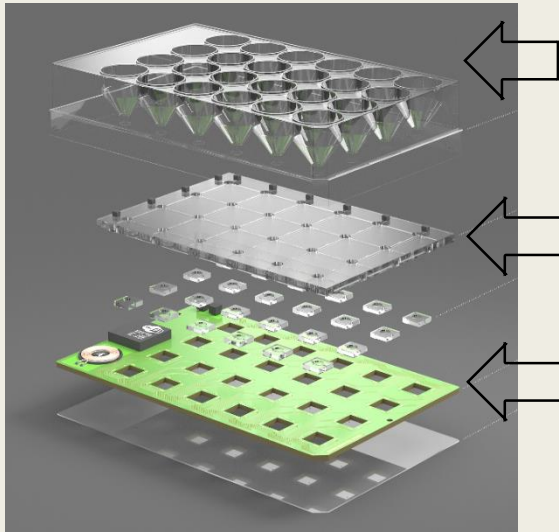
leader: Philips Research (the Netherlands)

partners: SALVIA (NL), MTA TTK (HU) ...

**national coordinator, development F2R compatible capacitive force sensor integrable in catheter, biocompatibility test structures**



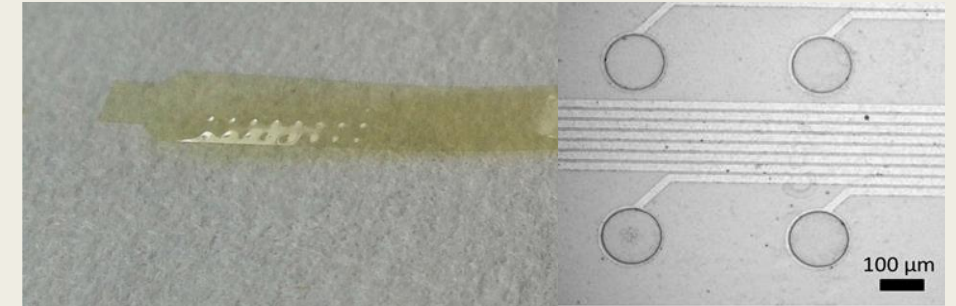
# CER MRL – our planned contribution in WP2



... „SMART LID”  
flexible polymer multi-  
electrode systems

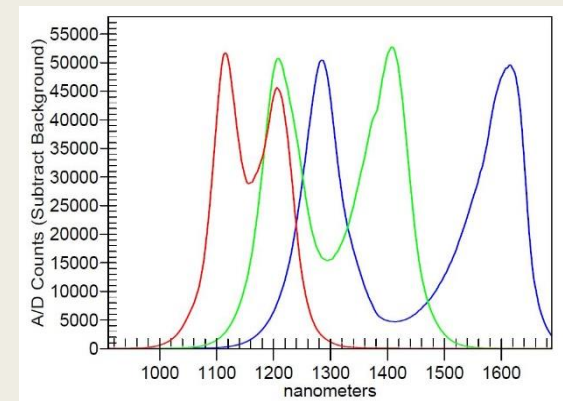
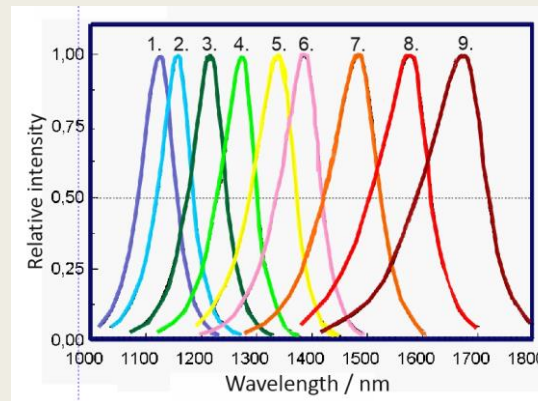
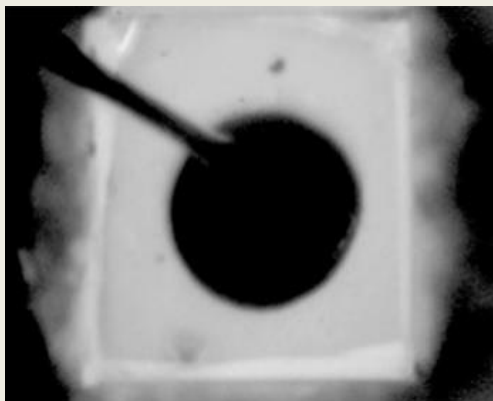
... microfluidic layer

... development near IR LED sources and  
spectroscopic solution for monitoring  
nutrient composition (e.g. glucose  
concentration) in microfluidic channels



## Patents:

2015 / P1500642 / Wideband IR  
source optimized for mobile  
spectroscopic applications  
1999 / P9904539 / Integrated  
optical device, wavelength selective  
device for multi-channel multiplexer  
systems



Single wavelength and wideband NIR LEDs



# AEDUS Ltd. (AED)



**Szabolcs Bella**  
*CEO*  
chemical industry engineer  
laser micro processing



**Ilka Garai**  
*mechanical engineer*  
*polymer technologist*  
laser micro processing



**Budapest**  
*Office*

**Székesfehérvár**  
*Factory*



# MICROPROCESSING OF COATINGS ON POLYMER, GLASS AND SILICON



New **raman spectroscopy chip** process development (Non colloid nano particle surface treatment)

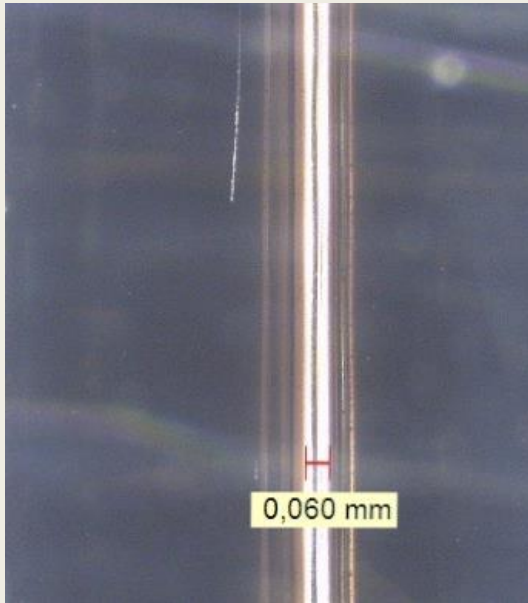
Figure 1 consists of three optical micrographs. (a) Top view of a circular hole in a dark, textured material, with a yellow double-headed arrow indicating a diameter of 0.71 mm. (b) Cross-section of the hole, showing a light-colored, fibrous material. A yellow scale bar indicates 200 μm. (c) Cross-section of the hole, showing a light-colored, fibrous material. A yellow scale bar indicates 75.4 μm. Yellow arrows indicate the sequence of images from (a) to (b) to (c).

## Micro welding of coated Dumet-brass

# Moore4Medical

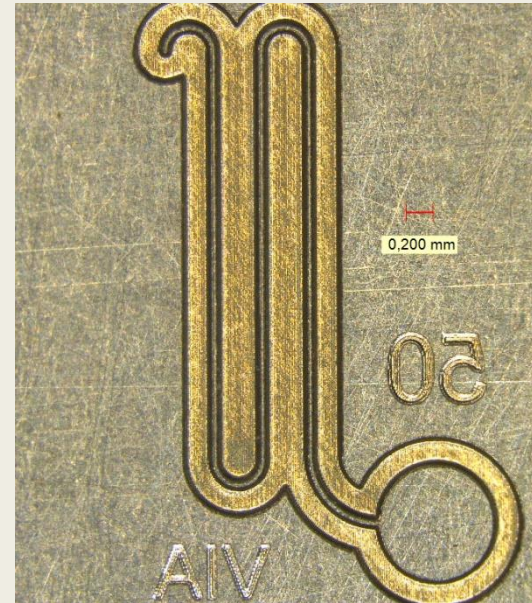
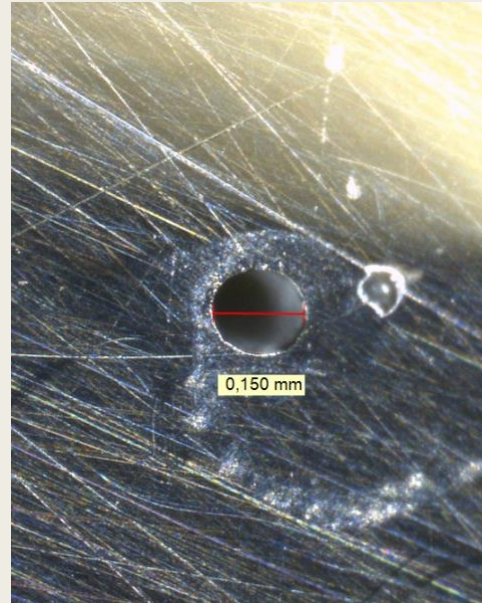
# AED - our capabilities

## RAPID PROTOTYPING OF LAB ON CHIPS

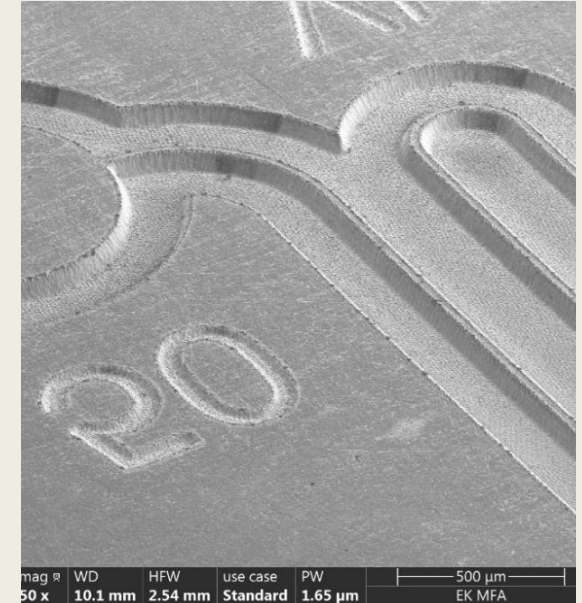


### *Microchannels direct in plastic for LOC*

The aim of the project to build channel structures without using injection moulding process. With this technology the we can manufacture LOC instantly (in minutes) without the cost of the mould. The other advantage that we can build round shape channels instead of the rectangular to better simulate the cardiovascular system.

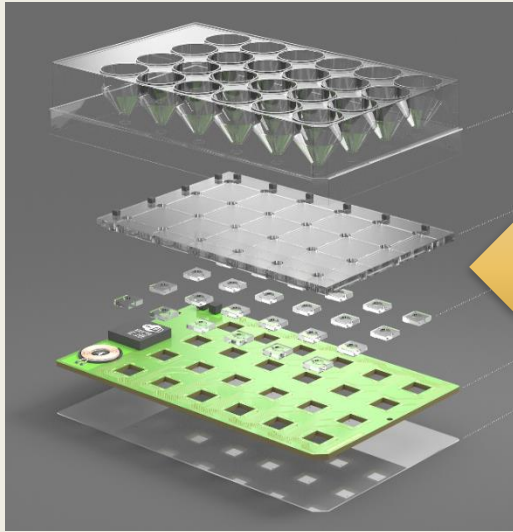


### *Rapid prototyping of micro channel structure in mould*

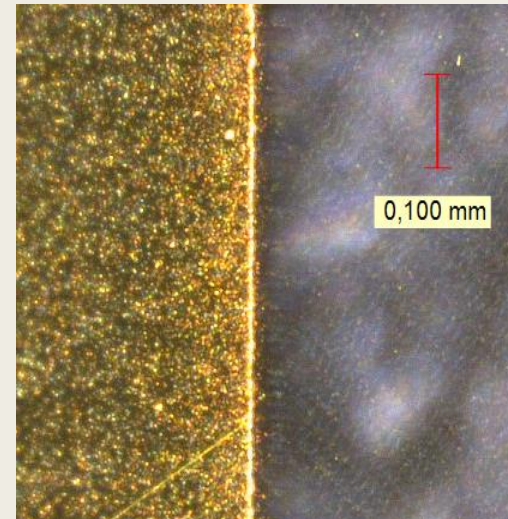
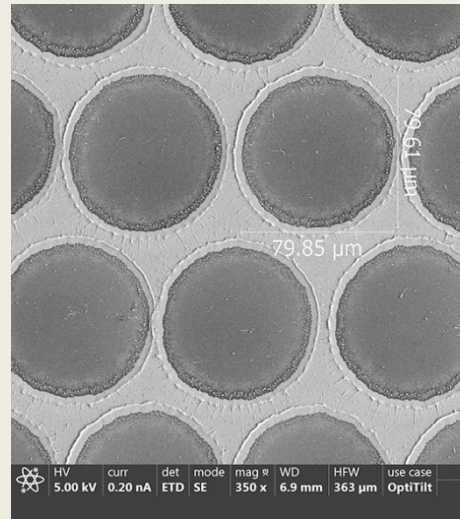
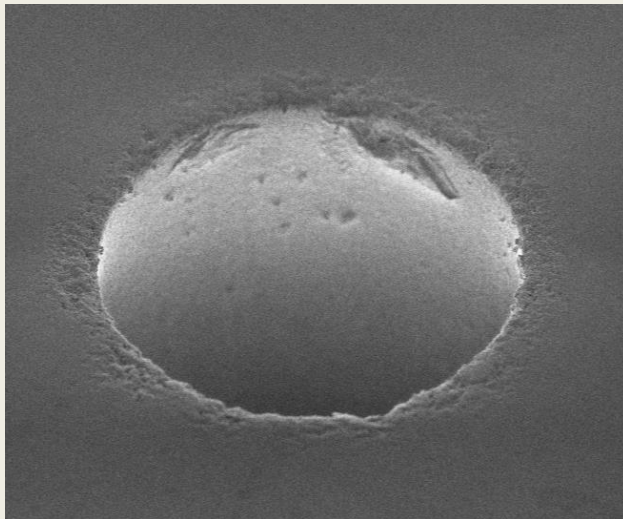




# AED – our planned contribution in WP2



Aedus Space will contribute in **fabrication microfluidic layer** by development **high-precision laser drilling and sealing / welding technology** for polymer substrates. Sample transport subsystems will be also fabricated for polymer based electrodes and NIR spectral sensor for functional test.



**AEDUS**  
micro

**Moore4Medical**